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#### Abstract

The subject of this report are the findings of an extensive in-use field test of FPC Fuel Performance Catalyst conducted by Western Fuels Association, Prewitt, New Mexico. Western Fuels operates a coal train between the Lee Ranch Mine and the Plainfield Electric Powerhouse. The in-use test was to determine the effect of FPC upon engine efficiency measured in gallons consumed per ton of coal hauled.

First, the baseline fuel consumption rate in gallons of fuel per ton of coal hauled was established using the same three locomotives operating in consist and pulling the same number of coal cars over a thirty day period (August 1997). Next, the same consist and coal train were operated with FPC treated fuel for a 90 day period (September 1997-November 1997) and fuel consumption data recorded again. The 90-day period allowed for proper engine preconditioning and therefore, full additive effectiveness, as established in the previously conducted Association of American Railroads recognized Recommended Practice 503 test conducted by Southwest Research Institute (SwRI), San Antonio, Texas.

As many variables as possible were carefully controlled, including the engineer operating the locomotives. It is well known that the engineer can have a profound impact upon the fuel efficiency of the locomotives and train. Mr. Buskirk was the locomotive engineer throughout the entire baseline period, and only the FPC treated fuel test segments wherein Mr. Buskirk was the engineer for at least 90% of the operating time were compared to the baseline period.

This controlled in-use test documented the following:

- (1) Fuel efficiency during the 90-day test period, measured in gallons per, was improved an average 5.40% with FPC treated fuel.
- (2) Tons hauled per trip generally varied less then 0.2% with a maximum variation of 2.5% during the test period. Tonnage per trip was directionally greater during the FPC test period.
- (3) Train delay was generally longer during the FPC treated fuel portion of the test. The trip delay time data indicate delay (idle time) had little effect upon overall fuel consumption during the test period.
- (4) Fuel efficiency improvement increased with increasing operating time on FPC treated fuel. This trend agrees with the findings of the RP-503 test conducted by SwRI. This trend indicates fuel savings on a long term basis could be greater than observed in the 120-day WFA test.

#### I. Introduction

Western Fuels Association, Inc (WFA) operates three SD40-2 EMD locomotives in consist that haul coal trains from the Lee Ranch Coal Mine to the Plainfield Power Station. The consist of SD40-2s hauls 51 coal cars, each loaded with approximately 100 tons of coal over the same trackage, without deviation. Further, train delay is minimal, and with rare exception, the coal train is operated by the same locomotive engineer. The consist operates at duty cycle notch 5 to the minesite pulling empty coal cars, then returns to the power station pulling fully loaded cars at duty cycle notch 8.

WFA, in cooperation with FPC Technology, Inc., FPC International, Inc., and Gunderson Oil Company conducted a four month study to determine the effect of FPC fuel catalyst upon fuel consumption and work output (gallons per ton) of the consist.

#### II. Technical Approach

Prior tests of FPC have always been conducted with stationary locomotives connected to a loadbox. And, although a recognized method for determining specific fuel consumption (fuel consumption per unit of work output), by nature loadbox tests cannot reproduce transient conditions experienced by locomotive engines operating in the field.

A review of the WFA in-use historical data revealed remarkable consistency in fuel usage and net tonnage hauled by the consist of three SD40-2s locomotives pulling a coal train of 51 cars from the Lee Ranch Mine to the Power Station. This provided a unique opportunity to study the effect of FPC upon specific fuel consumption under actual operating conditions, which are more transient than steady-state loadbox testing. A review of weather data showed weather conditions in the desert area of north central New Mexico is lacking in extremes for the late summer and early fall, and the fuel supplier agreed to monitored fuel quality, thereby minimizing the effect of these variables upon engine performance.

The study did not include mileage, since the consist is isolated to the same trackage, and travels the same distance with each coal haul, but did monitor tons hauled and train delay time. Net tons were recorded and used since the number of cars are always the same for each trip.

August of 1997 was selected as the baseline data collection period. Data for net coal tonnage hauled were collected for each train. Once the baseline data were compiled and analyzed for reliability, the fuel for the consist was treated with FPC at the recommended treat rate. The coal train then continued to operate under the same careful controls from 1 September 1997 to 1 December 1997, and the fuel consumption, tonnage, delay time and operating engineer recorded. At the completion of the 120-day test period, the data were complied, analyzed, and compared.

#### III. Discussion of Results

Previous laboratory tests of FPC document full additive effectiveness is not realized until the engines operating on additized fuel undergo a conditioning period. The same studies show this "engine-conditioning" period may vary from 300 to 500 hours of additized fuel operation. The engine-conditioning effect appears to be related to the age, design, and operating regime or duty cycle of the engine.

For example, FPC was tested at Southwest Research Institute in San Antonio, Texas, using the Association of American Railroads Recommended Practice-503 test procedure. The test of engine performance was conducted over a 280 hour time period (40 hour baseline, 240 hour treated). Fuel efficiency continually improved over the entire 240 hour FPC test period (See Appendix 3, Figure 3).

The data from the WFA follow the same trend previously observed in the RP-503 and other lab studies. Fuel efficiency measured as gallons per ton improved steadily over the entire 90-day additized fuel test period, with the largest gain in efficiency taking place in the final thirty (30) days of the test.

The data for each month of train operation are graphed in Appendix 2 of the report. The tons hauled per trip were very consistent, as expected.

#### a. Tons per Trip

The baseline tons per trip averaged 5,138. Tonnage per trip averaged 5,259 tons in September, 5,200 tons in October and 5,218 tons in November. The tonnage per trip was generally higher for the FPC treated test period, but did not change more than 2.5% during the entire test period.

#### b. Delay Time per Trip

Delay time per trip increased on an average basis over the treated test period. It is unlikely train delay of such short duration as seen in this study would impact overall fuel efficiency. This is due to the relatively small amount of fuel consumed by the SD40-2 while idling (5.5 gph) when compared to the much greater fuel consumption at notches 5 (79 gph) and 8 (167 gph).

Trip delay time averaged 33.7 minutes in August, the baseline. Trip delay averaged 28 minutes in September, 130 minutes in October, and 13.6 minutes in November.

#### c. Locomotive Engineer

Mr. Buskirk was the locomotive engineer for the entire month of August, and therefore, the baseline data reflect his skill and habits as an operator. Consequently, only data from test periods wherein Mr. Buskirk operated the locomotives for at least 90% of the trips during the FPC test period were compared to the baseline test period.

#### IV. Conclusions

The WFA in-use study of FPC provides for the following conclusions:

- (1) Fuel efficiency gain (reduced fuel consumption per ton of coal hauled) by the consist of three SD40-2 locomotives was improved an average of 5.44% (weighted) over the 90-day FPC treated fuel test period.
- (2) The rate of fuel consumption per ton trended downward during the entire FPC test period, once again demonstrating the effect of engine-conditioning observed in the SwRI and other laboratory studies.
- (3) Tons hauled per trip varied less than 2.5% during the test period. Tonnage per trip was directionally higher during the FPC test period.
- (4) Delay time per trip was generally greater during the FPC test period, although the delay time and therefore, associated rate of fuel consumption, would have little impact upon specific fuel consumption of the consist over the period of the test.

# Appendix 1

### Western Fuels Association, Inc. New Mexico Operations FPC Fuel Catalyst Test

Test Segment	Tons Hauled	Gallons #2 Diesel	Gallons/Ton	% Improvement
Baseline	102, 778.58	15,598	0.1518	
Treated # 1	94,657.28	14,146	0.1494	1.56%
Treated # 2	62,406.20	8,917	0.1429	5.86%
Treated # 3	57,401.13	7,721	0.1345	11.40%
Treated Ave.	214,464.60	30,784	0.1435	5.44%

Note 1: Treated data taken from test periods where in Mr. Buskirk operated the coal train at least 90% of the time.

Note 2: The 5.44% weighted average indicates the fuel consumption reduction or fuel efficiency gain over the 90-day FPC treated fuel test period. The continual trend toward increasing fuel efficiency indicates actual fuel savings may be greater over a longer time period (See III. Discussion of Results).

#### WESTERN FUELS ASSOCIATION, INC. NEW MEXICO OPERATIONS FPC CATALYST TEST

Consist Fuel Consumption (3-SD40's)

		Tons	(1)%	Gallons	Gallons/	Delay	
Date	Train #	Hauled	Variation	#2 Diesel	Ton Coal	(Minutes)	(Engineer)/Comments
08/01/97	97122	5212.050	0.02%				(P. 171) File File
08/02/97	9/122	5213.050	0.03%			<b>_</b>	(Buskirk) Full Fuel Tanks (no FPC)
08/03/97 08/04/97	07122	5212 775	0.04%				(D. 111)
	97123	5213.775	0.04%				(Buskirk)
08/05/97	97124	5214.075	0.05%			33	(Buskirk)
08/06/97	97125	5212.550	0.02%				(Buskirk)
08/07/97	97126	5211.700	0.00%			<u> </u>	(Buskirk)
08/08/97	97127	5211.475	0.00%			15	(Buskirk)
08/09/97							
08/10/97							
08/11/97		5211.675	0.00%				(Buskirk)
08/12/97	97129	5212.150	0.01%				(Buskirk)
08/13/97	97130	5212.350	0.02%			50	(Buskirk)
08/14/97	97131	5213.100	0.03%				(Buskirk)
08/15/97	97132	5213.750	0.04%	8581		120	(Buskirk) Full Fuel Tanks (no FPC-2)
08/16/97		57339.650					
08/17/97	Ave. =	5212.695			0.1496521	23 min/trip	Test Segment #1 Baseline
08/18/97							
08/19/97	97133	5213.575	0.04%				(Buskirk)
08/20/97	97134	5218.875	0.14%			50	(Buskirk)
08/21/97	97135	5219.400	0.15%				(Buskirk)
08/22/97	97136	5219.900	0.16%				(Buskirk)
08/23/97							
08/24/97							
08/25/97	97137	5219.550	0.15%			15	(Buskirk)
08/26/97	97138	5216.725	0.10%				(Buskirk)
08/27/97	97139	5220.750	0.18%				(Buskirk)
08/28/97	97140	5220.675	0.18%			55	(Buskirk)
08/29/97	97141	3689.475	n/a	7017			(Buskirk) Full Fuel Tanks (no FPC-2)
08/30/97	2.214	45438.925				2.10	(10 1 1 C-2)
08/31/97	Ave.=	5218.681	(excludin	g 8/29)	0.1544271	47 min/trip	(2) Test Segment #2 Baseline
Total		102778.575	•	15598			Note: 8/30/97 Replaced #5 & #9 power

Baseline Average = 0.1517631 Gal/Ton

Notes:

- (1) % Variation vs. lowest "full" load in Baseline Data (5211.475).
- (2) 3.19% Variation between Segment #1 Gallons/Ton and Segment #2 Gallons/Ton.
- (3) The load on 8/29 was only 6.05% more than 2/3 of the average load (only two locomotives operated that day.)

assemblies on WFA-1.

		Tons	(1)%		Gallons/		
Date	Train #	Hauled	Variation	#2 Diesel	Ton Coal	(Minutes)	Comments
09/01/97							(Buskirk) Full Fuel Tanks
09/02/97	97142	5219.375	0.15%				(Buskirk) FPC Mixed in Fuel
			0.13%				· · · · · · · · · · · · · · · · · · ·
09/03/97	97143	5220.950					(Buskirk)
09/04/97	97144	5320.425	2.09%				(Buskirk)
09/05/97	97145	5320.925	2.10%		ļ		(Buskirk)
09/06/97							
09/07/97	07146	5201 250	2.110			90	(D 1:1)
09/08/97	97146	5321.350	2.11%			80	(Buskirk)
09/09/97	97147	5321.350	2.11%			(0	(Buskirk)
09/10/97	97148	5219.300	0.15%				(Buskirk)
09/11/97	97149	5218.700	0.14%		ļ	40	(Buskirk)
09/12/97	97150	5219.550	0.15%				(Buskirk)
09/13/97							
09/14/97					ļ		
09/15/97					ļ		
09/16/97		5219.900	0.16%				(Buskirk)
09/17/97	97152	5219.450	0.15%	8612			(Buskirk) Full Fuel Tanks
		57821.275			0.1489417	27 min/trip	Test Segment #1 Treated
	Ave.=	5256.480					
09/18/97	97153	5219.300	0.15%				(Biskirk)
09/19/97	97154	5218.975	0.14%				(Biskirk)
09/20/97							
09/21/97							
09/22/97							
09/23/97	97155	5218.725	0.14%				(Biskirk)
09/24/97	97156	5215.200	0.07%			180	(Biskirk)
09/25/97	97157	5321.175	2.10%				(Biskirk)
09/26/97	97158	5321.800	2.12%				(Biskirk)
09/27/97							
09/28/97		7					
09/29/97							
09/30/97	97159	5321.150	2.10%	5534		20	(Buskirk) Full Fuel Tanks
		36836.325			0.1502321	29 min/trip	Test Segment #2 Treated
	Ave.=	5262.332	0.91%				

Total 94657.600

14146

Notes:

(1) % Variation vs. lowest "full" load in Baseline Data (5211.475).

(2) 0.87% Variation between Segment #1 Gallons/Ton and Segment #2 Gallons/Ton.

		Tons	(1)%	Gallons	- Gallons/	Delay	
Date	Train #	Hauled	Variation	#2 Diesel	Ton Coal	(Minutes)	Comments
10/01/07							
10/01/97		5210 800	0.160			270	Full Fuel Tanks
10/02/97		5219.800					(Buskirk)FPC Mixed in Fuel
10/03/97	97161	5217.950	0.12%			240	(Buskirk)
10/04/97							
10/05/97							
10/06/97							
10/07/97		5218.375					(Buskirk)
10/08/97		5177.250				-	(Buskirk)
10/09/97		5219.350				430	(Buskirk)
10/10/97	97165	5218.600	0.14%			115	(Buskirk)
10/11/97							
10/12/97							
10/13/97							
10/14/97	97166	5081.425	-2.50%			240	(Buskirk)
10/15/97	97167	5220.300	0.17%		·		(Buskirk)
10/16/97	97168	5210.700	-0.01%				(Buskirk)
10/17/97	97169	5215.275	0.07%			50	(Buskirk)
10/18/97							
10/19/97							
10/20/97							
10/21/97	97170	5218.375	0.13%			85	(Buskirk)
10/22/97							(Buskirk)
10/23/97	97171	5188.800	-0.44%	8917		80	(Buskirk) Full Fuel Tanks
		62406.200			0.1428864		Test Segment #3 Treated
	Ave.=	5200.517				3	
10/24/97	97172	5132.775	-1.51%				(Greenbaum)
10/25/97							
10/26/97							
10/27/97							
10/28/97	97173	5218.875	0.14%			90	(Greenbaum)
10/29/97	2.2.5	0-10.075					
10/30/97	97174	5218.900	0.14%				(Greenbaum)
10/31/97	97175	5219.175		3915		<b>——</b>	(Greenbaum) Full Fuel Tanks
-5.51.77	7.113	20789.725				23 min/trin	Test Segment #4 Treated
	Ave.=	5197.431			·		The state of the s
m	AVC.	3197.431	-0.23 /0	12022	L	L	

Total

83195.925

12832

Notes:

(1) % Variation vs. lowest "full" load in Baseline Data (5211.475).

(2) 31.79% Variation between Segment #3 Gallons/Ton and Segment #4 Gallons/Ton.

		Tons	(1)%	Gallons	Gallons/	Delay	
Date	Train #	Hauled	Variation	#2 Diesel	Ton Coal	(Minutes)	Comments
11/01/97							Full Fuel Tanks
11/02/97							FPC Mixed in Fuel
11/03/97	97176	5218.025	0.13%				(Buskirk)
11/04/97	97177	5218.775	0.14%			20	(Buskirk)
11/05/97							
11/06/97	97178	5218.675	0.14%			70	(Buskirk)
11/07/97	97179	5217.975	0.12%				(Buskirk)
11/08/97							
11/09/97							
11/10/97	97180	5217.900	0.12%				(Buskirk)
11/11/97							
11/12/97							Replaced power assemblies (11/13)
11/13/97							WFA-2 #3, WFA-3 #9
11/14/97	97181	5218.650	0.14%				(Greenbaum)
11/15/97							
11/16/97							
11/17/97	97182	5217.475	0.12%				(Buskirk)
11/18/97	97183	5218.525	0.14%				(Buskirk)
11/19/97	97184	5218.925	0.14%				(Buskirk)
11/20/97	97185	5217.650	0.12%			30	(Buskirk)
11/21/97	97186	5218.550	0.14%	7721		30	(Buskirk) Full Fuel Tanks
		57401.125			0.1345096	14 min/trip	Test Segment #5 Treated
-	Ave.=	5218.284					
11/22/97							
11/23/97							
11/24/97	97187	5213.650	0.04%			100	(Buskirk)
11/25/97	97188	5217.975	0.12%				(Buskirk)
11/26/97	97189	5219.350	0.15%	3002			(Greenbaum) Full Fuel Tanks
		15650.975				33min/trip	Test Segment #6 Treated
	Ave.=	5216.992					
11/27/97							
11/28/97							
11/29/97							
11/30/97							

Total

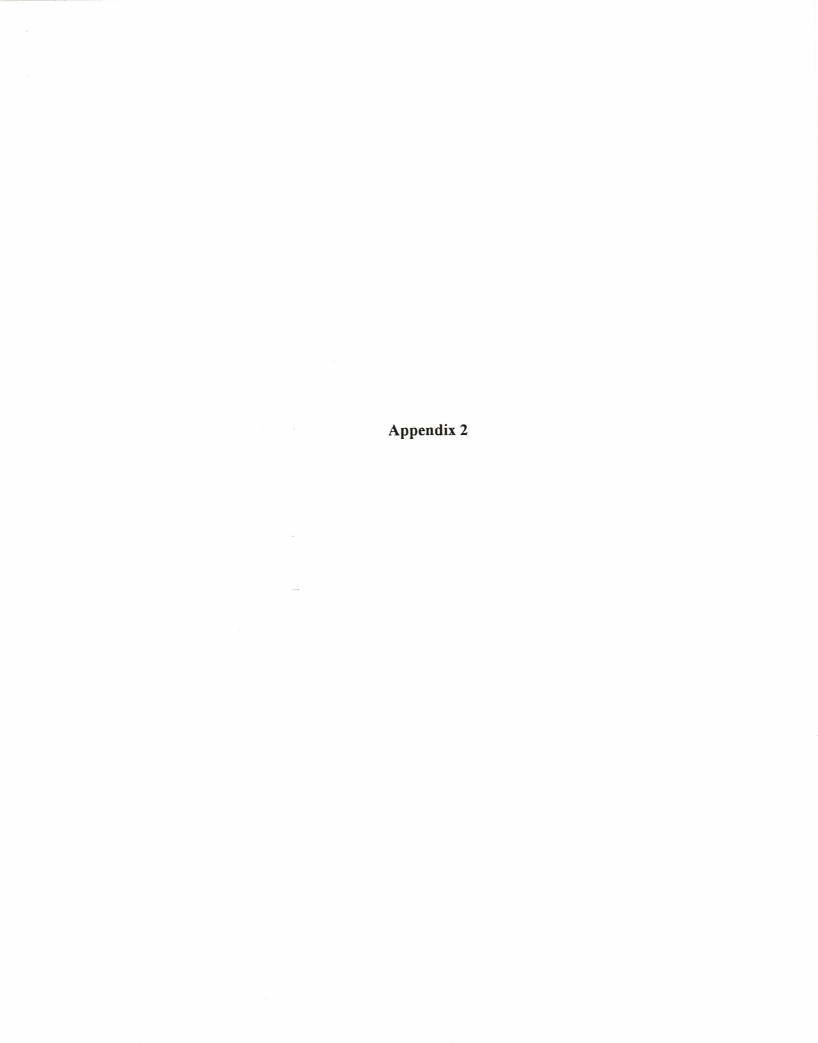
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10723

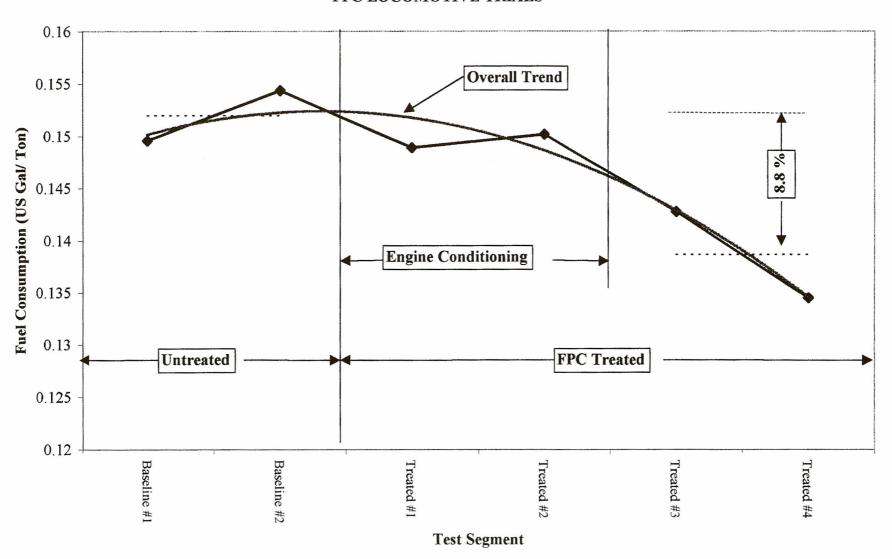
Notes

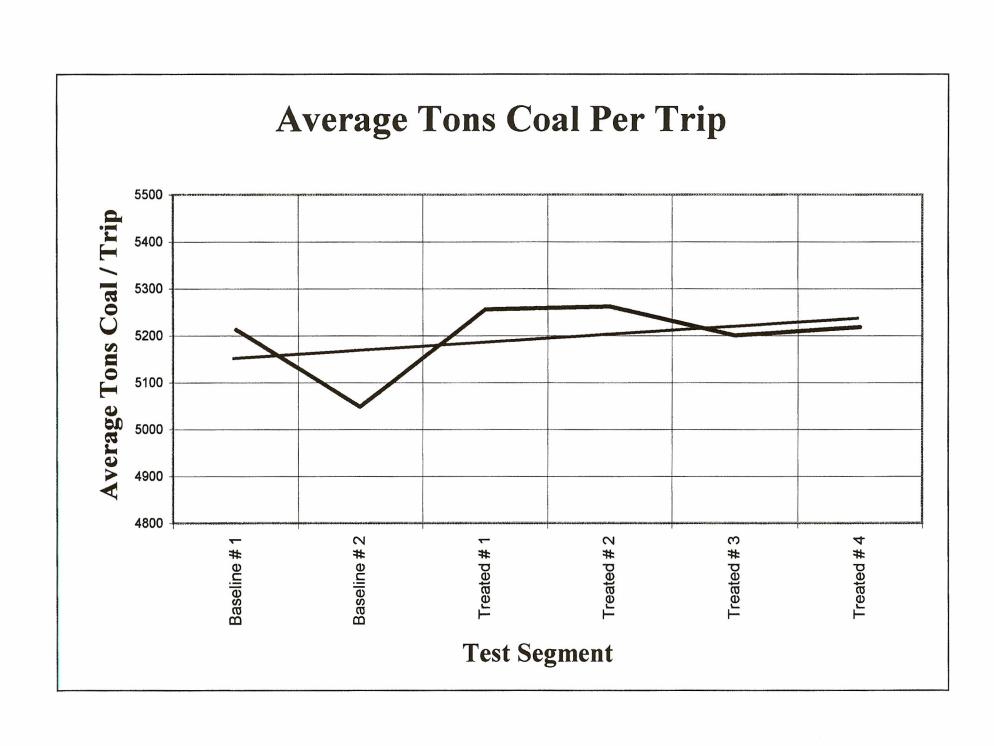
(1) % Variation vs. lowest "full" load in Baseline Data (5211.475).

(2) 42.6% Variation between Segment #5 Gallons/Ton and Segment #6 Gallons/Ton.

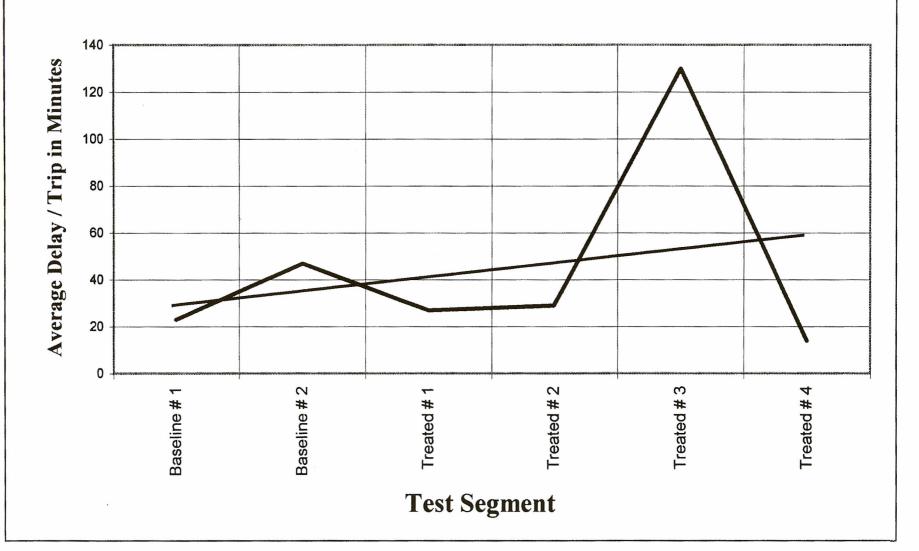


# WESTERN FUELS ASSOCIATION INC FPC LOCOMOTIVE TRIALS





# Average Train Delay - Minutes Per Trip



#### WESTERN FUELS ASSOCIATION IN-USE LOCOMOTIVE TEST OF FPC

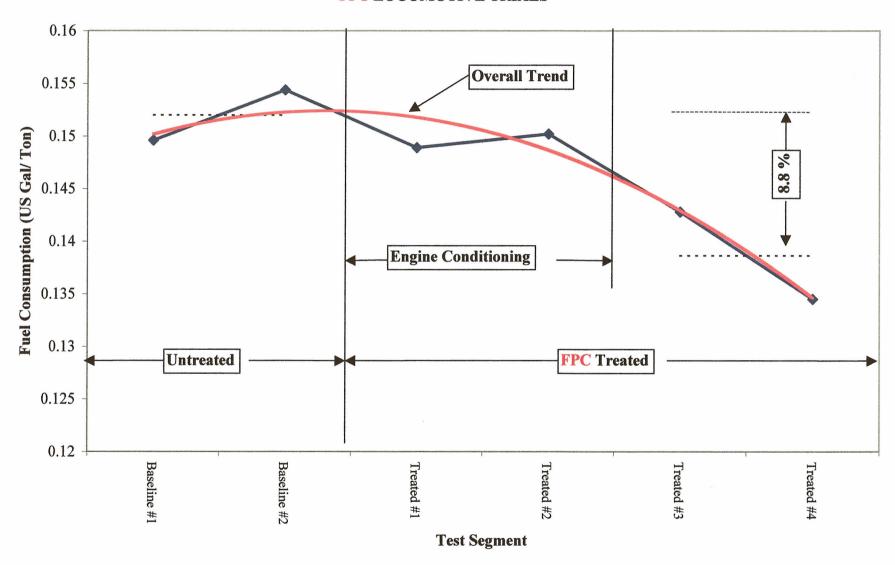
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First, the baseline fuel consumption rate in gallons of fuel per ton of coal hauled was established using the same three locomotives (SD40s) operating in consist and pulling the same number of coal cars over a thirty day period (August 1997). Next, the same consist and coal train were operated with FPC treated fuel the following ninety day period (September 1997-November 1997) and fuel consumption/tonnage data again collected. The 90-day period allowed for proper engine-conditioning and therefore, full additive effectiveness, as established in the previously conducted Association of American Railroads recognized Recommended Practice 503 test conducted by Southwest Research Institute (SwRI), San Antonio, Texas, and several other laboratory studies.

As many variables as possible were carefully controlled, with emphasis placed upon variables having the greatest impact upon fuel efficiency. These include load (tons of coal hauled), the operating skills and habits of the locomotive engineer, train delay time (engine idling time), fuel quality, distance traveled, and weather conditions. This controlled in-use test documented the following:

- (1) Fuel efficiency during the 90-day FPC additized fuel test period was improved an average 5.44% with FPC treatment.
- (2) Tons hauled per trip generally varied less then 0.2% with a maximum variation of 2.5% during the test period. Tons hauled per trip were greater during the FPC test period.
- (3) Train delay time per trip was generally longer during the FPC treated fuel portion of the test.
- (4) Fuel efficiency improvement increased with increasing operating time on FPC treated fuel. This trend agrees with the findings of the RP-503 test conducted by SwRI. This trend indicates fuel savings on a long-term basis would be greater, in fact, as much as 8.8% (see attached trend line graph), than observed in the 120-day WFA test.

# WESTERN FUELS ASSOCIATION INC FPC LOCOMOTIVE TRIALS



# IN-USE TEST OF FPC FUEL CATALYST By WESTERN FUELS ASSOCIATION, INC. New Mexico Operations

December 15, 1997

Report prepared by FPC Technology, Inc. and FPC International, Inc.

Data for the report provided by Western Fuels Association, Inc.

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#### I. Introduction

Western Fuels Association, Inc (WFA) operates a fleet of three SD40 EMD locomotives in consist that haul coal trains from the Lee Ranch Coal Mine to the Plainfield Power Station. The consist of SD40s hauls 51 coal cars, each loaded with approximately 100 tons of coal over the same trackage, without deviation. Further, train delay is minimal, and with rare exception, the coal train is operated by the same engineer. The consist operates at duty cycle notch 5 to the minesite pulling empty coal cars, then returns to the power station pulling fully loaded cars at duty cycle notch 8.

WFA, in cooperation with FPC Technology, Inc., FPC International, Inc., and Gunderson Oil Company conducted a four month study to determine the effect of FPC fuel catalyst upon fuel consumption and work output (gallons per ton) of the consist.

#### II. Technical Approach

Prior tests of FPC have always been conducted with stationary locomotives connected to a loadbox. And, although a recognized method for determining specific fuel consumption (fuel consumption per unit of work output), by nature, loadbox tests cannot reproduce transient conditions experienced by engine and trains operating in the field. A review of the WFA in-use historical data revealed remarkable consistency in fuel usage and net tonnage hauled by the consist of three SD40 locomotives pulling a coal train of 51 cars from the Lee Ranch Mine to the Power Station. This provided a unique opportunity to study the effect of FPC upon specific fuel consumption under actual operating conditions, which are more transient than steady-state loadbox testing. A review of weather data showed weather conditions in the desert area of north central New Mexico is lacking in extremes for the late summer and early fall, and the fuel supplier agreed to monitored fuel quality, thereby minimizing the effect of these variables upon engine performance.

The study did not include mileage, since the consist is isolated to the same trackage, and travels the same distance with each coal haul, but did monitor tons hauled and train delay time. Net tons were recorded and used since the number of cars are always the same for each trip.

August of 1997 was selected as the baseline data collection period. Data for net coal tonnage hauled were collected for each train. Once the baseline data were compiled and analyzed for reliability, the fuel for the consist was treated with FPC at the recommended treat rate. The coal train then continued to operate under the same careful controls from 1 September 1997 to 1 December 1997, and the fuel consumption, tonnage, delay time and operating engineer recorded. At the completion of the 120-day test period, these data were complied and analyzed, and compared to the baseline data.

#### III. Discussion of Results

Previous laboratory tests of FPC have shown that full additive effectiveness is not realized until the treated engines undergo a conditioning period. The same studies indicate this "engine-conditioning" period may vary from 300 to 500 hours of additized fuel operation. The engine-conditioning effect appears to be related to the age and operating regime or duty cycle of the engines.

For example, FPC was tested at Southwest Research Institute in San Antonio, Texas, using the Association of American Railroads Recommended Practice-503 test procedure. The test of engine performance was conducted over a 280 hour time period. Fuel efficiency continued to improve over the entire test period (See Appendix 3, Figure 3).

The data from the WFA follow the same trend previously observed in the RP-503 and other lab studies. Fuel efficiency in gallons per ton improved steadily over the entire 120-day additized fuel test period, with the largest gain in efficiency taking place in the final thirty (30) days of the test.

The data for each month of train operation are graphed in Appendix 2 of the report. The tons hauled per trip were very consistent, as expected.

#### a. Tons per Trip

The baseline tons per trip averaged 5,138. Tonnage per trip averaged 5,259 tons in September, 5,200 tons in October and 5,218 tons in November. The tonnage per trip was generally higher for the FPC treated test period, but did not change more than 2.5% during the entire test period.

#### b. Delay Time per Trip

Delay time per trip increased on an average basis over the treated test period, but appeared to have little impact upon fuel consumption. This is likely due to the relatively small amount of fuel consumed by the SD40 engine while idling (5.5 gph) when compared to the much greater fuel consumption at notches 5 (79 gph) and 8 (167 gph). Even long periods of idle time would have an insignificant impact upon overall fuel consumption on the WFA consist.

Trip delay time averaged 33.7 minutes in August, the baseline. Trip delay averaged 28 minutes in September, 130 minutes in October, and 13.6 minutes in November.

#### c. Train Engineer

Mr. Buskirk was the engineer for the train the entire month of August, and therefore, the baseline data reflect his skill and habits as an operator. Only data from test periods wherein Mr. Buskirk operated the train at least 90% of the time during the FPC test period were compared to the baseline test period.

#### IV. Conclusions

The WFA in-use study of FPC provides for the following conclusions:

- (1) Fuel consumption per ton of coal hauled by the consist of three SD40 locomotives was reduced an average of 5.40% over the 90-day FPC treated fuel test period.
- (2) The rate of fuel consumption per ton trended downward during the entire FPC test period, once again demonstrating the effect of engine conditioning observed in the SwRI and other laboratory studies.
- (3) Tons hauled per trip varied less than 2.5% during the test period. Tonnage per trip was directionally higher during the FPC test period.
- (4) Delay time per trip was generally longer during the FPC test period, although the delay time and therefore, association rate of fuel consumption, appeared to have little impact upon specific fuel consumption of the consist over the period of the test.

# Appendix 1

## Western Fuels Association, Inc. New Mexico Operations FPC Fuel Catalyst Test

Test Segment	Tons Hauled	Gallons #2 Diesel	Gallons/Ton	% Improvement
Baseline	102, 778.58	15,598	0.1518	
Treated # 1	94,657.28	14,146	0.1494	1.56%
Treated # 2	62,406.20	8,917	0.1429	5.86%
Treated # 3	57,401.13	7,721	0.1345	11.40%
Treated Ave.	214,464.60	30,784	0.1435	5.44%

Note 1: Treated data taken from test periods where in Mr. Buskirk operated the coal train at least 90% of the time.

Note 2: The 5.44% weighted average indicates the fuel consumption reduction or fuel efficiency gain over the 90-day FPC treated fuel test period. The continual trend toward increasing fuel efficiency indicates actual fuel savings may be greater over a longer time period (See III. Discussion of Results).

# WESTERN FUELS ASSOCIATION, INC. NEW MEXICO OPERATIONS FPC CATALYST TEST

Consist Fuel Consumption (3-SD40's)

		Tons	(1)%	Gallons	Gallons/	Delay	
Date	Train #	Hauled	Variation	#2 Diesel	Ton Coal	(Minutes)	(Engineer)/Comments
08/01/97	97122	5213.050	0.03%				(Buskirk) Full Fuel Tanks (no FPC)
08/02/97							
08/03/97							
08/04/97	97123	5213.775	0.04%				(Buskirk)
08/05/97	97124	5214.075	0.05%			55	(Buskirk)
08/06/97	97125	5212.550	0.02%				(Buskirk)
08/07/97	97126	5211.700	0.00%	e e		15	(Buskirk)
08/08/97	97127	5211.475	0.00%			15	(Buskirk)
08/09/97							
08/10/97							
08/11/97	97128	5211.675	0.00%				(Buskirk)
08/12/97	97129	5212.150	0.01%				(Buskirk)
08/13/97	97130	5212.350	0.02%			50	(Buskirk)
08/14/97	97131	5213.100	0.03%				(Buskirk)
08/15/97	97132	5213.750	0.04%	8581		120	(Buskirk) Full Fuel Tanks (no FPC-2)
08/16/97		57339.650					
08/17/97	Ave.=	5212.695			0.1496521	23 min/trip	Test Segment #1 Baseline
08/18/97							
08/19/97	97133	5213.575	0.04%				(Buskirk)
08/20/97	97134	5218.875	0.14%			50	(Buskirk)
08/21/97	97135	5219.400	0.15%				(Buskirk)
08/22/97	97136	5219.900	0.16%		in the		(Buskirk)
08/23/97							
08/24/97							
08/25/97	97137	5219.550	0.15%			15	(Buskirk)
08/26/97	97138	5216.725	0.10%			60	(Buskirk)
08/27/97	97139	5220.750	0.18%				(Buskirk)
08/28/97	97140	5220.675	0.18%			55	(Buskirk)
08/29/97	97141	3689.475	n/a	7017		240	(Buskirk) Full Fuel Tanks (no FPC-2)
08/30/97		45438.925					
08/31/97	Ave.=	5218.681	(excludin	g 8/29)	0.1544271	47 min/trip	(2) Test Segment #2 Baseline
Total		102778.575		15598			Note: 8/30/97 Replaced #5 & #9 power

Baseline Average = 0.1517631 Gal/Ton

Notes: (1) % Variation vs. lowest "full" load in Baseline Data (5211.475).

- (2) 3.19% Variation between Segment #1 Gallons/Ton and Segment #2 Gallons/Ton.
- (3) The load on 8/29 was only 6.05% more than 2/3 of the average load (only two locomotives operated that day.)

assemblies on WFA-1.

		Tons	(1)%	Gallons	Gallons/	Delay	
Date	Train #	Hauled	Variation	#2 Diesel	Ton Coal	(Minutes)	Comments
09/01/97							(Buskirk) Full Fuel Tanks
09/02/97	97142	5219.375	0.15%				(Buskirk) FPC Mixed in Fuel
09/02/97	97142						
09/03/97		5220.950	0.18%				(Buskirk)
09/04/97	97144	5320.425	2.09%				(Buskirk)
	97145	5320.925	2.10%				(Buskirk)
09/06/97							
09/07/97	07146	5221 250	0.110				(D. 111)
09/08/97	97146	5321.350	2.11%			80	(Buskirk)
09/09/97	97147	5321.350	2.11%				(Buskirk)
09/10/97	97148	5219.300					(Buskirk)
09/11/97	97149	5218.700	0.14%			40	(Buskirk)
09/12/97	97150	5219.550	0.15%				(Buskirk)
09/13/97							
09/14/97							
09/15/97	<del></del>						
09/16/97		5219.900	0.16%				(Buskirk)
09/17/97	97152	5219.450	0.15%	8612			(Buskirk) Full Fuel Tanks
		57821.275			0.1489417	27 min/trip	Test Segment #1 Treated
	Ave.=	5256.480					•
09/18/97	97153	5219.300	0.15%				(Biskirk)
09/19/97	97154	5218.975	0.14%				(Biskirk)
09/20/97							
09/21/97							
09/22/97							
09/23/97	97155	5218.725	0.14%				(Biskirk)
09/24/97	97156	5215.200	0.07%			180	(Biskirk)
09/25/97	97157	5321.175	2.10%				(Biskirk)
09/26/97	97158	5321.800	2.12%				(Biskirk)
09/27/97							
09/28/97							
09/29/97							
09/30/97	97159	5321.150	2.10%	5534		20	(Buskirk) Full Fuel Tanks
		36836.325			0.1502321		Test Segment #2 Treated
	Ave.=	5262.332	0.91%				
Tatal		04655 600		1 41 47	L	L	

Total

94657.600

14146

Notes:

- (1) % Variation vs. lowest "full" load in Baseline Data (5211.475).
- (2) 0.87% Variation between Segment #1 Gallons/Ton and Segment #2 Gallons/Ton.

^		Tons	(1)%	Gallons	Gallons/	Delay	
Date	Train #	Hauled	Variation	#2 Diesel	Ton Coal	(Minutes)	Comments
10/01/97							Full Fuel Tanks
10/02/97	97160	5219.800	0.16%			270	(Buskirk)FPC Mixed in Fuel
10/03/97	97161	5217.950	0.10%				(Buskirk)
10/04/97	7/101	3217.730	0.1270			240	(Buskii k)
10/05/97							
10/06/97							
10/07/97	97162	5218.375	0.13%			15	(Buskirk)
10/08/97	97163	5177.250	-0.66%				(Buskirk)
10/09/97	97164	5219.350	0.15%				(Buskirk)
10/10/97	97165	5218.600	0.14%				(Buskirk)
10/11/97	7.100	3210.000	0.1170		***************************************	113	(Dublita)
10/12/97							
10/13/97							
10/14/97	97166	5081.425	-2.50%			240	(Buskirk)
10/15/97	97167	5220.300	0.17%				(Buskirk)
10/16/97	97168	5210.700	-0.01%				(Buskirk)
10/17/97	97169	5215.275	0.07%			50	
10/18/97							
10/19/97							
10/20/97							
10/21/97	97170	5218.375	0.13%			85	(Buskirk)
10/22/97							(Buskirk)
10/23/97	97171	5188.800	-0.44%	8917		80	(Buskirk) Full Fuel Tanks
		62406.200			0.1428864	130min/trip	Test Segment #3 Treated
	Ave.=	5200.517					
10/24/97	97172	5132.775	-1.51%				(Greenbaum)
10/25/97							
10/26/97							
10/27/97							
10/28/97	97173	5218.875	0.14%			90	(Greenbaum)
10/29/97							
10/30/97		5218.900					(Greenbaum)
10/31/97	97175	5219.175		3915			(Greenbaum) Full Fuel Tanks
		20789.725			0.1883142	23 min/trip	Test Segment #4 Treated
	Ave.=	5197.431	-0.23%				
Total		83105 025		12832			

**Total** 

83195.925

12832

Notes:

(1) % Variation vs. lowest "full" load in Baseline Data (5211.475).

(2) 31.79% Variation between Segment #3 Gallons/Ton and Segment #4 Gallons/Ton.

		Tons	(1)%	Gallons	Gallons/	Delay	
Date	Train #	Hauled	Variation	#2 Diesel	Ton Coal	(Minutes)	Comments
11/01/97							Full Fuel Tanks
11/01/97							FPC Mixed in Fuel
11/02/97	97176	5218.025	0.13%			-	(Buskirk)
11/03/97	97177	5218.025	0.13%			20	(Buskirk)
11/04/97	9/1//	3210.773	0.14 //			20	(DUSKIIK)
11/06/97	97178	5218.675	0.14%			70	(Buskirk)
11/00/97	97179	5217.975	0.14%			70	(Buskirk)
11/08/97	9/1/9	3211.913	0.12/0				(DUSKIIK)
11/09/97							
11/10/97	97180	5217.900	0.12%				(Buskirk)
11/11/97	37100	3217.900	0.1270				(Duskirk)
11/12/97							Replaced power assemblies (11/13)
11/13/97							WFA-2 #3, WFA-3 #9
11/14/97	97181	5218.650	0.14%				(Greenbaum)
11/15/97	77101	3210.030	0.1176				(Greenbuum)
11/16/97							
11/17/97	97182	5217.475	0.12%				(Buskirk)
11/18/97	97183	5218.525					(Buskirk)
11/19/97	97184	5218.925					(Buskirk)
11/20/97	97185	5217.650				30	(Buskirk)
11/21/97	97186	5218.550		7721			(Buskirk) Full Fuel Tanks
		57401.125			0.1345096	14 min/trip	Test Segment #5 Treated
	Ave.=	5218.284					
11/22/97							
11/23/97							
11/24/97	97187	5213.650	0.04%			100	(Buskirk)
11/25/97	97188	5217.975	0.12%				(Buskirk)
11/26/97	97189	5219.350	0.15%	3002			(Greenbaum) Full Fuel Tanks
		15650.975			0.1918091	33min/trip	Test Segment #6 Treated
	Ave.=	5216.992					
11/27/97							
11/28/97							
11/29/97							
11/30/97							

Total

73052.100

10723

Notes:

- (1) % Variation vs. lowest "full" load in Baseline Data (5211.475).
- (2) 42.6% Variation between Segment #5 Gallons/Ton and Segment #6 Gallons/Ton.

# Appendix 2

# Appendix 3

# **EVALUATION OF A FUEL ADDITIVE**

# **FINAL REPORT**

Volume I

SwRI Project No. 03-4810

Prepared for:
UHI CORPORATION
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Prepared by: Vernon O. Markworth

July 1992



SOUTHWEST RESEARCH INSTITUTE
San Antonio Detroit
Houston Washington, D.C.

# 40-HOUR BASELINE TEST RP-503 PROCEDURE EMD 12-645E3B

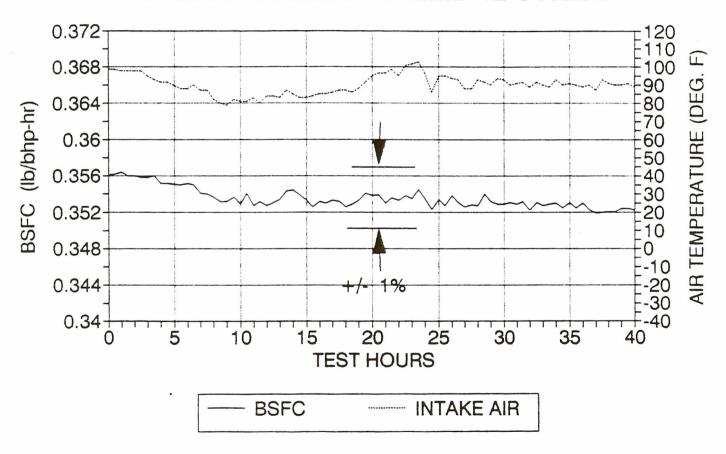
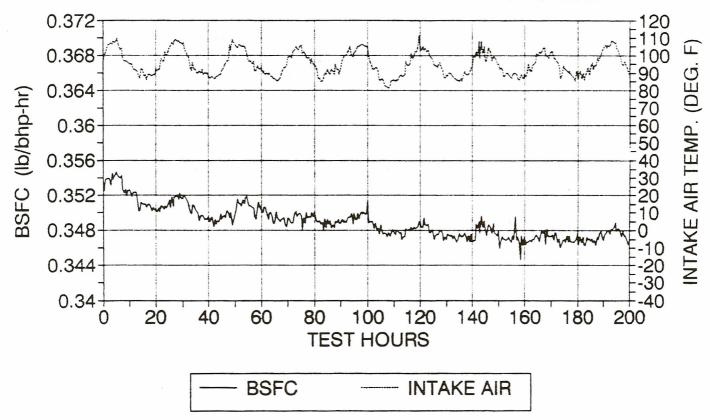


FIGURE 1

### 200-HOUR PRECONDITIONING TEST ON FPC-1 FUEL CATALYST

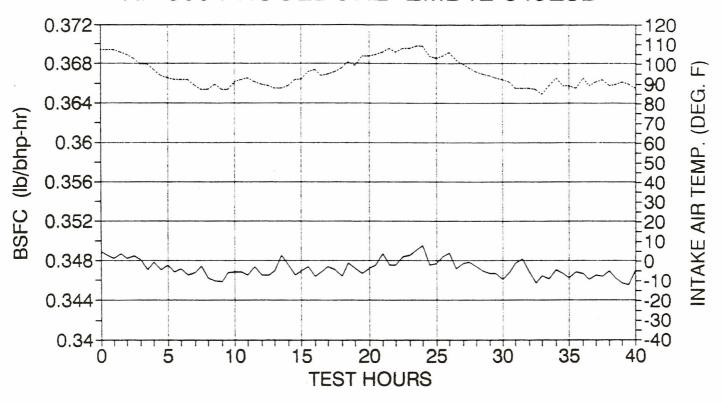
#### RP-503 PROCEDURE EMD 12-645E3B



Note: 0-100 hours at 1/4000 concentration; 100-200 hours at 1/5000 concentration

FIGURE 2

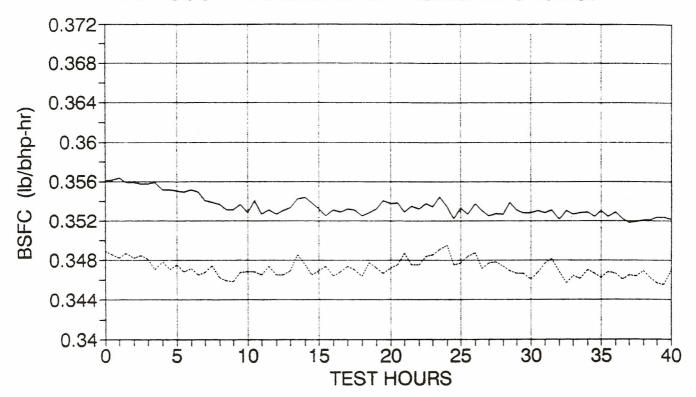
## 40-HOUR TEST ON FPC-1 FUEL CATALYST RP-503 PROCEDURE EMD12-645E3B



---- BSFC ---- INTAKE AIR

FIGURE 3

## COMPARISON OF 40 HOUR TESTS RP-503 PROCEDURE - EMD12-645E3B



BASELINE FUEL W/FPC-1 CATALYST

FIGURE 4

# IN-USE TEST OF FPC FUEL CATALYST By WESTERN FUELS ASSOCIATION, INC. New Mexico Operations

December 15, 1997

Report prepared by FPC Technology, Inc. and FPC International, Inc.

Data for the report provided by Western Fuels Association, Inc.

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#### Abstract

The subject of this report are the findings of an extensive in-use field test of FPC Fuel Performance Catalyst conducted by Western Fuels Association, Prewitt, New Mexico. Western Fuels operates a coal train between the Lee Ranch Mine and the Plainfield Electric Powerhouse. The in-use test was to determine the effect of FPC upon engine efficiency measured in gallons consumed per ton of coal hauled.

First, the baseline fuel consumption rate in gallons of fuel per ton of coal hauled was established using the same three locomotives operating in consist and pulling the same number of coal cars over a thirty day period (August 1997). Next, the same consist and coal train were operated with FPC treated fuel for a 90 day period (September 1997-November 1997) and fuel consumption data recorded again. The 90-day period allowed for proper engine preconditioning and therefore, full additive effectiveness, as established in the previously conducted Association of American Railroads recognized Recommended Practice 503 test conducted by Southwest Research Institute (SwRI), San Antonio, Texas.

As many variables as possible were carefully controlled, including the engineer operating the locomotives. It is well known that the engineer can have a profound impact upon the fuel efficiency of the locomotives and train. Mr. Buskirk was the locomotive engineer throughout the entire baseline period, and only the FPC treated fuel test segments wherein Mr. Buskirk was the engineer for at least 90% of the operating time were compared to the baseline period.

This controlled in-use test documented the following:

- (1) Fuel efficiency during the 90-day test period, measured in gallons per, was improved an average 5.40% with FPC treated fuel.
- (2) Tons hauled per trip generally varied less then 0.2% with a maximum variation of 2.5% during the test period. Tonnage per trip was directionally greater during the FPC test period.
- (3) Train delay was generally longer during the FPC treated fuel portion of the test. The trip delay time data indicate delay (idle time) had little effect upon overall fuel consumption during the test period.
- (4) Fuel efficiency improvement increased with increasing operating time on FPC treated fuel. This trend agrees with the findings of the RP-503 test conducted by SwRI. This trend indicates fuel savings on a long term basis could be greater than observed in the 120-day WFA test.

#### I. Introduction

Western Fuels Association, Inc (WFA) operates three SD40-2 EMD locomotives in consist that haul coal trains from the Lee Ranch Coal Mine to the Plainfield Power Station. The consist of SD40-2s hauls 51 coal cars, each loaded with approximately 100 tons of coal over the same trackage, without deviation. Further, train delay is minimal, and with rare exception, the coal train is operated by the same locomotive engineer. The consist operates at duty cycle notch 5 to the minesite pulling empty coal cars, then returns to the power station pulling fully loaded cars at duty cycle notch 8.

WFA, in cooperation with FPC Technology, Inc., FPC International, Inc., and Gunderson Oil Company conducted a four month study to determine the effect of FPC fuel catalyst upon fuel consumption and work output (gallons per ton) of the consist.

#### II. Technical Approach

Prior tests of FPC have always been conducted with stationary locomotives connected to a loadbox. And, although a recognized method for determining specific fuel consumption (fuel consumption per unit of work output), by nature loadbox tests cannot reproduce transient conditions experienced by locomotive engines operating in the field.

A review of the WFA in-use historical data revealed remarkable consistency in fuel usage and net tonnage hauled by the consist of three SD40-2s locomotives pulling a coal train of 51 cars from the Lee Ranch Mine to the Power Station. This provided a unique opportunity to study the effect of FPC upon specific fuel consumption under actual operating conditions, which are more transient than steady-state loadbox testing. A review of weather data showed weather conditions in the desert area of north central New Mexico is lacking in extremes for the late summer and early fall, and the fuel supplier agreed to monitored fuel quality, thereby minimizing the effect of these variables upon engine performance.

The study did not include mileage, since the consist is isolated to the same trackage, and travels the same distance with each coal haul, but did monitor tons hauled and train delay time. Net tons were recorded and used since the number of cars are always the same for each trip.

August of 1997 was selected as the baseline data collection period. Data for net coal tonnage hauled were collected for each train. Once the baseline data were compiled and analyzed for reliability, the fuel for the consist was treated with FPC at the recommended treat rate. The coal train then continued to operate under the same careful controls from 1 September 1997 to 1 December 1997, and the fuel consumption, tonnage, delay time and operating engineer recorded. At the completion of the 120-day test period, the data were complied, analyzed, and compared.

#### III. Discussion of Results

Previous laboratory tests of FPC document full additive effectiveness is not realized until the engines operating on additized fuel undergo a conditioning period. The same studies show this "engine-conditioning" period may vary from 300 to 500 hours of additized fuel operation. The engine-conditioning effect appears to be related to the age, design, and operating regime or duty cycle of the engine.

For example, FPC was tested at Southwest Research Institute in San Antonio, Texas, using the Association of American Railroads Recommended Practice-503 test procedure. The test of engine performance was conducted over a 280 hour time period (40 hour baseline, 240 hour treated). Fuel efficiency continually improved over the entire 240 hour FPC test period (See Appendix 3, Figure 3).

The data from the WFA follow the same trend previously observed in the RP-503 and other lab studies. Fuel efficiency measured as gallons per ton improved steadily over the entire 90-day additized fuel test period, with the largest gain in efficiency taking place in the final thirty (30) days of the test.

The data for each month of train operation are graphed in Appendix 2 of the report. The tons hauled per trip were very consistent, as expected.

#### a. Tons per Trip

The baseline tons per trip averaged 5,138. Tonnage per trip averaged 5,259 tons in September, 5,200 tons in October and 5,218 tons in November. The tonnage per trip was generally higher for the FPC treated test period, but did not change more than 2.5% during the entire test period.

#### b. Delay Time per Trip

Delay time per trip increased on an average basis over the treated test period. It is unlikely train delay of such short duration as seen in this study would impact overall fuel efficiency. This is due to the relatively small amount of fuel consumed by the SD40-2 while idling (5.5 gph) when compared to the much greater fuel consumption at notches 5 (79 gph) and 8 (167 gph).

Trip delay time averaged 33.7 minutes in August, the baseline. Trip delay averaged 28 minutes in September, 130 minutes in October, and 13.6 minutes in November.

#### c. Locomotive Engineer

Mr. Buskirk was the locomotive engineer for the entire month of August, and therefore, the baseline data reflect his skill and habits as an operator. Consequently, only data from test periods wherein Mr. Buskirk operated the locomotives for at least 90% of the trips during the FPC test period were compared to the baseline test period.

#### IV. Conclusions

The WFA in-use study of FPC provides for the following conclusions:

- (1) Fuel efficiency gain (reduced fuel consumption per ton of coal hauled) by the consist of three SD40-2 locomotives was improved an average of 5.44% (weighted) over the 90-day FPC treated fuel test period.
- (2) The rate of fuel consumption per ton trended downward during the entire FPC test period, once again demonstrating the effect of engine-conditioning observed in the SwRI and other laboratory studies.
- (3) Tons hauled per trip varied less than 2.5% during the test period. Tonnage per trip was directionally higher during the FPC test period.
- (4) Delay time per trip was generally greater during the FPC test period, although the delay time and therefore, associated rate of fuel consumption, would have little impact upon specific fuel consumption of the consist over the period of the test.

#### Appendix 1

#### Western Fuels Association, Inc. New Mexico Operations FPC Fuel Catalyst Test

Test Segment	Tons Hauled	Gallons #2 Diesel	Gallons/Ton	% Improvement
Baseline	102, 778.58	15,598	0.1518	-
Treated # 1	94,657.28	14,146	0.1494	1.56%
Treated # 2	62,406.20	8,917	0.1429	5.86%
Treated # 3	57,401.13	7,721	0.1345	11.40%
Treated Ave.	214,464.60	30,784	0.1435	5.44%

Note 1: Treated data taken from test periods where in Mr. Buskirk operated the coal train at least 90% of the time.

Note 2: The 5.44% weighted average indicates the fuel consumption reduction or fuel efficiency gain over the 90-day FPC treated fuel test period. The continual trend toward increasing fuel efficiency indicates actual fuel savings may be greater over a longer time period (See III. Discussion of Results).

## WESTERN FUELS ASSOCIATION, INC. NEW MEXICO OPERATIONS FPC CATALYST TEST

Consist Fuel Consumption (3-SD40's)

		Tons	(1)%	Gallons	Gallons/	Delay	
Date	Train #	Hauled	Variation	#2 Diesel	Ton Coal	(Minutes)	(Engineer)/Comments
08/01/97	97122	5213.050	0.03%				(Publish) F. H. F. J. T. J. ( FRC)
08/02/97	9/122	3213.030	0.03 //				(Buskirk) Full Fuel Tanks (no FPC)
08/02/97							
08/04/97	97123	5212 775	0.04%				(D1:1)
		5213.775	0.04%				(Buskirk)
08/05/97	97124	5214.075				33	(Buskirk)
08/06/97	97125	5212.550	0.02%			1.5	(Buskirk)
08/07/97	97126	5211.700	0.00%				(Buskirk)
08/08/97	97127	5211.475	0.00%			15	(Buskirk)
08/09/97							
08/10/97							
08/11/97	97128	5211.675	0.00%				(Buskirk)
08/12/97	97129	5212.150	0.01%				(Buskirk)
08/13/97		5212.350	0.02%	- Name - August - Aug		50	(Buskirk)
08/14/97	97131	5213.100	0.03%				(Buskirk)
08/15/97	97132	5213.750	0.04%	8581		120	(Buskirk) Full Fuel Tanks (no FPC-2)
08/16/97		57339.650					
08/17/97	Ave.=	5212.695			0.1496521	23 min/trip	Test Segment #1 Baseline
08/18/97							
08/19/97	97133	5213.575	0.04%			*	(Buskirk)
08/20/97	97134	5218.875	0.14%			50	(Buskirk)
08/21/97	97135	5219.400	0.15%				(Buskirk)
08/22/97	97136	5219.900	0.16%				(Buskirk)
08/23/97							
08/24/97							
08/25/97	97137	5219.550	0.15%			15	(Buskirk)
08/26/97	97138	5216.725	0.10%				(Buskirk)
08/27/97	97139	5220.750	0.18%				(Buskirk)
08/28/97	97140	5220.675	0.18%			55	(Buskirk)
08/29/97	97141	3689.475	n/a	7017			(Buskirk) Full Fuel Tanks (no FPC-2)
08/30/97	2.2.1	45438.925	22 4			270	(III T del Taliks (III TT C-2)
08/31/97	Ave.=		(excludin	g 8/29)	0.1544271	47 min/trin	(2) Test Segment #2 Baseline
Total	12,00	102778.575	Chemin	15598			Note: 8/30/97 Replaced #5 & #9 power

Baseline Average = 0.1517631 Gal/Ton

Notes: (1) % Variation vs. lowest "full" load in Baseline Data (5211.475).

- (2) 3.19% Variation between Segment #1 Gallons/Ton and Segment #2 Gallons/Ton.
- (3) The load on 8/29 was only 6.05% more than 2/3 of the average load (only two locomotives operated that day.)

		Tons	(1)%		Gallons/	HELP TOWNER NO. 122 (D. C.)	
Date	Train #	Hauled	Variation	#2 Diesel	Ton Coal	(Minutes)	Comments
09/01/97							(Buskirk) Full Fuel Tanks
09/02/97	97142	5219.375	0.15%				(Buskirk) FPC Mixed in Fuel
09/03/97	97143	5220.950	0.18%				(Buskirk)
09/04/97	97144	5320.425	2.09%				(Buskirk)
09/05/97	97145	5320.925	2.10%				(Buskirk)
09/06/97							
09/07/97							
09/08/97	97146	5321.350				80	(Buskirk)
09/09/97	97147	5321.350	2.11%				(Buskirk)
09/10/97	97148	5219.300	0.15%				(Buskirk)
09/11/97	97149	5218.700	0.14%			40	(Buskirk)
09/12/97	97150	5219.550	0.15%				(Buskirk)
09/13/97	Y						
09/14/97							
09/15/97							
09/16/97	97151	5219.900	0.16%				(Buskirk)
09/17/97	97152	5219.450	0.15%	8612			(Buskirk) Full Fuel Tanks
		57821.275			0.1489417	27 min/trip	Test Segment #1 Treated
	Ave.=	5256.480					
09/18/97	97153	5219.300	0.15%				(Biskirk)
09/19/97	97154	5218.975	0.14%				(Biskirk)
09/20/97							
09/21/97							
09/22/97							
09/23/97	97155	5218.725	0.14%				(Biskirk)
09/24/97	97156	5215.200	0.07%			180	(Biskirk)
09/25/97	97157	5321.175					(Biskirk)
09/26/97	97158	5321.800	2.12%				(Biskirk)
09/27/97		V 1					
09/28/97							
09/29/97							
09/30/97	97159	5321.150	2.10%	5534			(Buskirk) Full Fuel Tanks
		36836.325			0.1502321	29 min/trip	Test Segment #2 Treated
	Ave.=	5262.332	0.91%				
Total		94657.600		14146			

 $(1) \ \% \ Variation \ vs. \ lowest \ "full" \ load \ in \ Baseline \ Data \ (5211.475).$ Notes:

(2) 0.87% Variation between Segment #1 Gallons/Ton and Segment #2 Gallons/Ton.

	T	Tons	(1)%	Gallons	- Gallons/	Delay	
Date	Train #	Hauled	Variation	#2 Diesel	Ton Coal	(Minutes)	Comments
			0.				
10/01/97					3		Full Fuel Tanks
10/02/97	97160	5219.800	0.16%			270	(Buskirk)FPC Mixed in Fuel
10/03/97	97161	5217.950	0.12%			240	(Buskirk)
10/04/97							
10/05/97							
10/06/97							
10/07/97	97162	5218.375	0.13%			15	(Buskirk)
10/08/97	97163	5177.250	-0.66%			35	(Buskirk)
10/09/97	97164	5219.350	0.15%			430	(Buskirk)
10/10/97	97165	5218.600	0.14%			115	(Buskirk)
10/11/97							
10/12/97							
10/13/97							
10/14/97	97166	5081.425	-2.50%			240	(Buskirk)
10/15/97	97167	5220.300	0.17%		·		(Buskirk)
10/16/97	97168	5210.700	-0.01%				(Buskirk)
10/17/97	97169	5215.275	0.07%			50	(Buskirk)
10/18/97							
10/19/97		5.000					****
10/20/97							
10/21/97	97170	5218.375	0.13%			85	(Buskirk)
10/22/97							(Buskirk)
10/23/97	97171	5188.800	-0.44%	8917			(Buskirk) Full Fuel Tanks
		62406.200			0.1428864	130min/tri	Test Segment #3 Treated
	Ave.=	5200.517					
10/24/97	97172	5132.775	-1.51%				(Greenbaum)
10/25/97							
10/26/97							
10/27/97							
10/28/97	97173	5218.875	0.14%			90	(Greenbaum)
10/29/97							
10/30/97	97174	5218.900	0.14%				(Greenbaum)
10/31/97	97175	5219.175	0.15%	3915			(Greenbaum) Full Fuel Tanks
		20789.725			1	23 min/trip	Test Segment #4 Treated
	Ave.=	5197.431	-0.23%				

Total 83195.925 12832

Notes: (1) % Variation vs. lowest "full" load in Baseline Data (5211.475).

(2) 31.79% Variation between Segment #3 Gallons/Ton and Segment #4 Gallons/Ton.

Date	Train #	Tons Hauled	(1)% Variation	Gallons #2 Diesel	Gallons/ Ton Coal	Delay (Minutes)	Comments
11/01/97							Full Fuel Tanks
11/02/97							FPC Mixed in Fuel
11/03/97	97176	5218.025	0.13%				(Buskirk)
11/04/97	97177	5218.775	0.14%			20	(Buskirk)
11/05/97							
11/06/97	97178	5218.675	0.14%			70	(Buskirk)
11/07/97	97179	5217.975	0.12%				(Buskirk)
11/08/97							
11/09/97							
11/10/97	97180	5217.900	0.12%				(Buskirk)
11/11/97							
11/12/97							Replaced power assemblies (11/13)
11/13/97							WFA-2 #3, WFA-3 #9
11/14/97	97181	5218.650	0.14%				(Greenbaum)
11/15/97							
11/16/97		1					
11/17/97	97182	5217.475	0.12%				(Buskirk)
11/18/97	97183	5218.525	0.14%				(Buskirk)
11/19/97	97184	5218.925	0.14%				(Buskirk)
11/20/97	97185	5217.650	0.12%			30	(Buskirk)
11/21/97	97186	5218.550	0.14%	7721		30	(Buskirk) Full Fuel Tanks
		57401.125			0.1345096		Test Segment #5 Treated
	Ave.=	5218.284					
11/22/97							
11/23/97							
11/24/97	97187	5213.650	0.04%			100	(Buskirk)
11/25/97	97188	5217.975	0.12%				(Buskirk)
11/26/97	97189	5219.350	0.15%	3002			(Greenbaum) Full Fuel Tanks
		15650.975				33min/trip	Test Segment #6 Treated
	Ave.=	5216.992					
11/27/97							
11/28/97							
11/29/97							
11/30/97							
Total		73052 100		10723			

**Total** 

73052.100

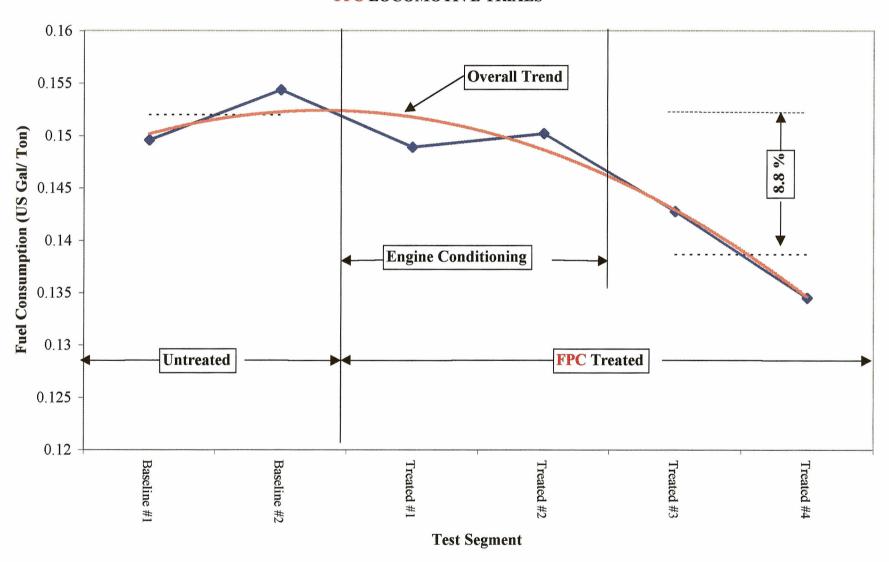
10723

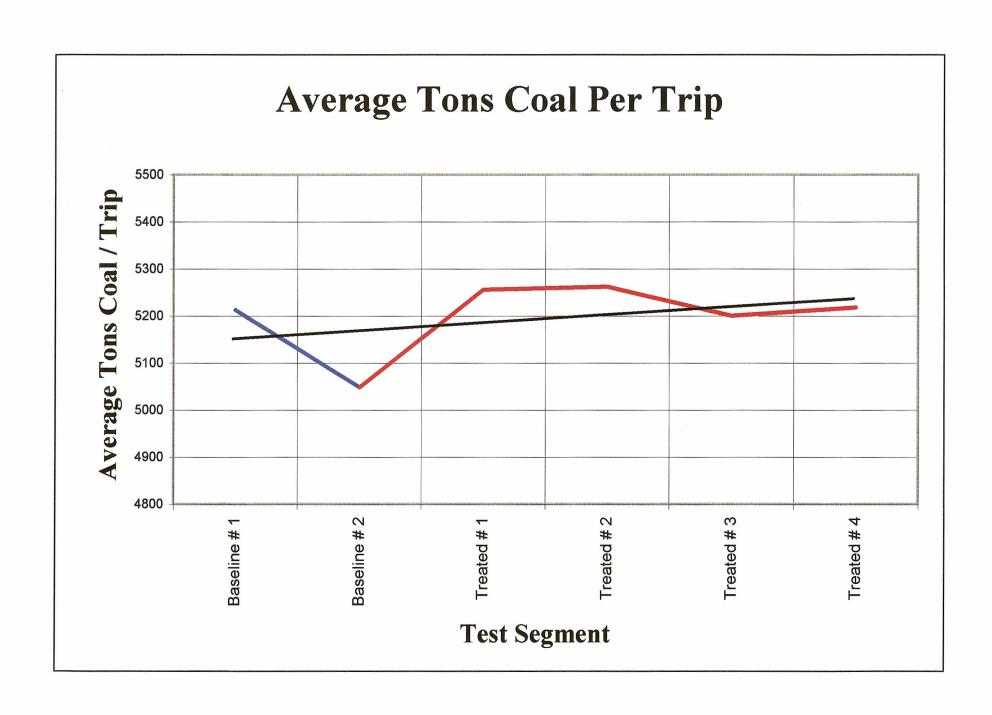
Notes:

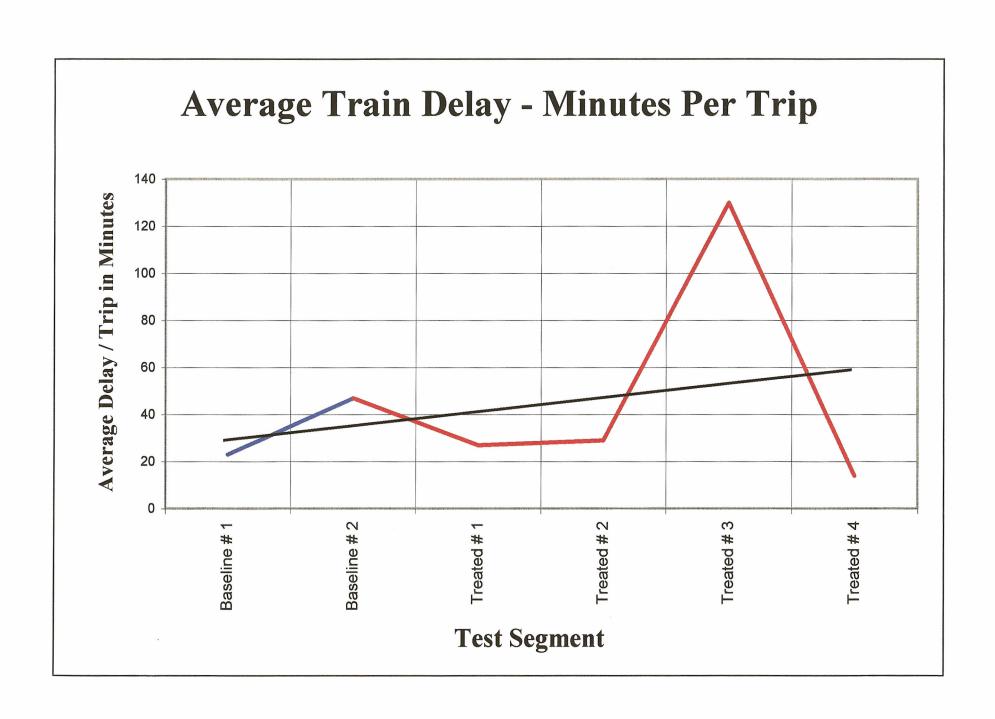
(1) % Variation vs. lowest "full" load in Baseline Data (5211.475).

(2) 42.6% Variation between Segment #5 Gallons/Ton and Segment #6 Gallons/Ton.

#### Appendix 2







0.1517631

#### **New Mexico Operations**

#### **Train Fuel Consumption**

		-			
DATE	TRAIN#	TONS	FUEL	ENGINEER	
08/01/97	97122	5213.050		Buskirk	Full Fuel Tanks
08/02/97					
08/03/97					
08/04/97	97123	5213.775		Buskirk	
08/05/97	97124	5214.075		Buskirk	]
08/06/97	97125	5212.550		Buskirk	
08/07/97	97126	5211.700		Buskirk	
08/08/97	97127	5211.475		Buskirk	
08/09/97					
08/10/97					
08/11/97	97128	5211.675		Buskirk	
08/12/97	97129	5212.150		Buskirk	
08/13/97	97130	5212.350		Buskirk	
08/14/97	97131	5213.100		Buskirk	
08/15/97	97132	5213.750	8581	Buskirk	Full Fuel Tanks
08/16/97					
08/17/97					
08/18/97					
08/19/97	97133	5213.575		Buskirk	
08/20/97	97134	5218.875		Buskirk	
08/21/97	97135	5219.400		Buskirk	
08/22/97	97136	5219.900		Buskirk	
08/23/97					
08/24/97					
08/25/97	97137	5219.550		Buskirk	
08/26/97	97138	5216.725		Buskirk	
08/27/97	97139	5220.750		Buskirk	
08/28/97	97140	5220.675		Buskirk	
08/29/97	97141	3689.475	7017	Buskirk	Full Fuel Tanks
08/30/97					
08/31/97					
		102778.575	15598		

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Gallons of fuel to deliver 1 ton of coal:

09/97

#### **New Mexico Operations**

**Train Fuel Consumption** 

Irain rue	Consum			
DATE	TRAIN#	TONS	FUEL	ENGINEER
09/01/97				
09/02/97	97142	5219.375		Buskirk
09/03/97	97143	5220.950		Buskirk
09/04/97	97144	5320.425		Buskirk
09/05/97	97145	5320.925		Buskirk
09/06/97				
09/07/97				
09/08/97	97146	5321.350		Buskirk
09/09/97	97147	5321.250		Buskirk
09/10/97	97148	5219.300		Buskirk
09/11/97	97149	5218.700		Buskirk
09/12/97	97150	5219.550		Buskirk
09/13/97				
09/14/97				
09/15/97	-			
09/16/97	97151	5219.900		Buskirk
09/17/97	97152	5219.450	8612	Buskirk
09/18/97	97153	5219.300		Buskirk
09/19/97	97154	5218.975		Buskirk
09/20/97				
09/21/97				
09/22/97				
09/23/97	97155	5218.725		Buskirk
09/24/97	97156	5215.200		Buskirk
09/25/97	97157	5321.175		Buskirk
09/26/97	97158	5321.800		Buskirk
09/27/97				
09/28/97				
09/29/97				
09/30/97	97159	5321.150	5534	Buskirk
		94657.500	14146	
				<b>3</b>

Full Fuel Tanks FPC-2 Mixed In Fuel

Full Fuel Tanks

Full Fuel Tanks

Gallons of fuel to deliver 1 ton of coal:

0.1494440

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#### **New Mexico Operations**

#### **Train Fuel Consumption**

DATE	TRAIN#	TONS	FUEL	ENGINEER
10/01/97				
10/02/97	97160	5219.800		Buskirk
10/03/97	97161	5217.950		Buskirk
10/04/97				
10/05/97				
10/06/97				
10/07/97	97162	5218.375		Buskirk
10/08/97	97163	5177.250		Buskirk
10/09/97	97164	5219.350		Buskirk
10/10/97	97165	5218.600		Buskirk
10/11/97				
10/12/97				
10/13/97				
10/14/97	97166	5081.425		Buskirk
10/15/97	97167	5220.300		Buskirk
10/16/97	97168	5210.700		Buskirk
10/17/97	97169	5215.275		Buskirk
10/18/97				
10/19/97				
10/20/97				
10/21/97	97170	5218.375		Buskirk
10/22/97				
10/23/97	97171	5188.800	8917	Buskirk
10/24/97	97172	5132.775		Greenbaum
10/25/97				
10/26/97				
10/27/97				
10/28/97	97173	5218.875		Greenbaum
10/29/97				
10/30/97	97174	5218.900		Greenbaum
10/31/97	97175	5219.175	3915	Greenbaum
		83195.925	12832	
		Francisco (2000)		

Full Fuel Tanks FPC-2 Mixed In Fuel

Full Fuel Tanks

Full Fuel Tanks

Gallons of fuel to deliver 1 ton of coal:

0.1542383

#### New Missico Operations

TRAIN TIMES DETERMINATIONS - 24 HR CLOCK

TRAIN REPORT

TRAIN L	OG AND	COAL Q	VALITY						***	2	3	4	5	6	3					
									DEPART	ARR LIE	FMMSH10	ARE PEGE	FINISH	CREW	DATE	TRAN#	LDAIL	UNLOAD	TGTAL	DELAY MEPORY
DATE	TRAN#	# CARS	TONS	BTU	%##ORTURE	# SULF	<b>WSIHLF</b>	% ASH	PEGS	LOAD OUT	LR MINE	DUMPER	DUMPER	OPF DUTY			THE	TYPE	CYCLE TIME	
08/01/97	97122	51	5213.050	9296	15.95	0.89	0.83	16.30	06:50	08:15	09:55	11:45	13:25	14:00	08/01/97	97122	01:40	01:40	06:35	
08/04/97	97123	51	5213.775	9281	15.87	0.93	0.86	16.33	07:05	08:30	10:20	12:05	13:50	14:40	08/04/97	97123	01:50	01:45	06:45	
08/05/97	97124	51	5214.075	9559	16.17	0.88	0.84	14.56	06:45	08:10	10:00	12:10	14:45	15:30	08/05/97	97124	01:50	02:35	08:00	00H55M-PEGS, dumper
08/06/97	97125	51	5212.550	9451	16.75	0.91	0.86	14.46	06:50	08:15	10:20	12:15	13:55	14:45	08/06/97	97125	02:05	01:40	07:05	
08/07/97	97126	51	5211.700	9101	16.66	0.81	0.74	17.17	06:50	08:15	10:20	12:15	13:55	14:45	08/07/97	97126	02:05	01:40	07:05	00H15M-LRM, sample system
08/08/97	97127	51	5211.475	9118	16.62	0.76	0.69	16.89	06:45	08:10	09:55	12:05	14:00	14:45	08/08/97	97127	01:45	01:55	07:15	00H15M-LRM, MOW
08/11/97	97128	51	5211.675	8858	16.38	0.89	0.79	19.14	07:05	08:30	10:30	12:25	14:15	15:00	08/11/97	97128	02:00	01:50	07:10	
08/12/97	97129	51	5212.150	9272	15.74	0.78	0.72	16.61	06:55	08:25	10:00	12:00	13:50	14:45	08/12/97	97129	01:35	01:50	06:55	
08/13/97	97130	51	5212.350	9262	15.90	0.70	0.65	16.51	06:55	08:20	10:55	12:50	14:35	15:15	08/13/97	97130	02:35	01:45	07:40	00H50M-LRM, sample system
08/14/97	97131	51	5213.100	9382	15.60	0.71	0.67	16.54	06:45	08:10	09:55	11:45	13:35	14:14	08/14/97	97131	01:45	01:50	06:50	
08/15/97	97132	51	5213.750	9662	15.74	0.71	0.69	14.21	05:40	08:10	09:50	11:45	13:40	14:00	08/15/97	97132	01:40	01:55	08:00	02H00M-LRM,TEPCO
08/19/97	97133	51	5213,575	9117	15.12	0.72	0.66	18.80	07:25	08:50	10:40	12:50	14:35	15:00	08/19/97	97133	01:50	01:45	07:10	
08/20/97	97134	51	5218.875	9511	15.43	0.67	0.64	15.79	06:50	08:15	10:30	12:40	: 14:25	14:45	08/20/97	97134	02:15	01:45	07:35	00H50M-LRM, uncoaler, BNSFdispatch
08/21/97	97135	51	5219.400	9410	15.39	0.71	0.67	16.77	06:50	08:15	10:05	12:00	15:00	15:30	08/21/97	97135	01:50	03:00	08:10	
08/22/97	97136	51	5219,900	9138	15.23	0.65	0.59	18.14	07:00	08:25	10:05	11:55	13:50	14:15	08/22/97	97136	01:40	01:55	06:50	
08/25/97	97137	51	5219.550	9380	14.30	0.75	0.70	17.73	07:15	08:40	10:15	12:20	14:00	14:25	08/25/97	97137	01:35	01:40	06:45	00H15M-LRM, BNSFdispatch
08/26/97	97138	51	5216.725	9355	16.28	0.68	0.64	16.01	06:55	09:20	11:00	13:00	14:40	15:30	08/26/97	97138	01:40	01:40	07:45	01H00M-PEGS, BNSF local
08/27/97	97139	51	5220.750	9294	15.73	0.68	0.63	17.26	07:10	08:30	10:10	12:00	13:45	14:30	08/27/97	97139	01:40	01:45	06:35	
08/28/97	97140	51	5220,675	9411	15.08	0.77	0.72	17.05	07:40	09:10	11:10	13:05	14:45	15:30	08/28/97	97140	02:00	01:40	07:05	00H55M-PEGS, TEPCO
08/29/97	97141	36	3689,475	9070	14.82	0.69	0.63	19.91	10:35	12:10	13:25	15:55	17:20	17:59	08/29/97	97141	01:15	01:25	06:45	04H00M-PEGS, TEPCO

51

51

52 52

52

5218.975 9207

5218.725 9085

5215.200 9098

5321.800 9269

5321.150 9074

9111

16.19

15.89

16.43

15.35

16.02

0.83

0.75

0.84

0.72

0.83

0.76

0.68

0.76

0.66

0.67

0.75

16.93

17.88

17.22

17.28

06:55

09:05

07:25

07:20

07:05 08:35

08:20

10:40

11:25

08:45

**New Mexico Operations** 

09/19/97 97154

09/23/97 97155

09/24/97 97156

09/25/97 97157

09/26/97 97158

09/30/97 97159

TRAIN LOG AND COAL QUALITY · 3 TGTAL DELAY MEPORT 
 CATE
 TRAIN#
 # CARS
 TONS
 BTU
 #MOISTURE
 # SULF

 09/02/97
 97142
 51
 5219.375
 9377
 15.34
 0.83

 09/03/97
 97143
 51
 5220.950
 9015
 15.15
 0.83

 09/04/97
 97144
 52
 5320.425
 9124
 16.00
 0.75
 UNLOAD DEPART ARR LIE FINISHLO ARR PEGE FINESH CREW DATE TRAIN# LDAD %SULF % ASH PEGS LOAD OUT LE MINE DUMPER DUMPER OPF DUTY TIME TYME CYCLETME 0.78 16.60 07:45 09:05 10:50 14:30 15:15 09/02/97 97142 01:45 01:45 06:45 07:05 12:20 0.75 19.28 08:30 10:20 14:00 14:45 09/03/97 97143 01:50 01:40 06:55 0.68 07:05 08:30 10:15 13:55 14:45 09/04/97 97144 01:45 01:45 06:50 09/05/97 97145 52 5320.925 8767 15.92 0.75 0.66 20.10 06:40 08:05 09:50 13:35 09/05/97 97145 01:45 01:55 06:55 09/08/97 97146 5321.350 9402 0.69 09:15 09/08/97 97146 07:55 01H20M-LRM, BNSF dispatch 16.59 10:55 12:45 15:35 17:10 18:00 01:50 01:35 09/09/97 97147 5321.250 9432 15.86 0.69 0.65 15.63 07:00 08:25 10:15 12:15 14:00 14:45 09/09/97 97147 01:50 01:45 07:00 97148 01H00M-PEGS, BNSF & set out bad order car 09/10/97 5219.300 9245 15.25 0.74 0.68 17.56 07:30 09:35 11:20 13:20 15:05 16:00 09/10/97 97148 01:45 07:35 01:45 09/11/97 97149 00H40M-LRM, BNSF dispatch 5218.700 9033 15.38 07:15 10:35 07:40 0.80 0.72 18.64 08:45 13:10 14:55 15:45 09/11/97 97149 01:50 01:45 09/12/97 97150 5219.550 15.48 9211 0.77 0.71 17 48 07:00 08:25 10:10 12:05 13:50 14:45 09/12/97 97150 01:45 01:45 06:50 09/16/97 97151 09/16/97 97151 51 5219 900 8947 15.88 0.87 0.78 19.02 07:10 08:40 10:35 12:40 14:25 15:15 01:45 07:15 00H25M-LRM, scale test 01:55 09/17/97 01H35M-LRM, TEPCO 97152 51 5219.450 9116 16.25 15.78 0.77 0.70 17.63 07:00 09:55 11:40 13:30 15:15 16:00 09/17/97 97152 01:45 01:45 08:15 09/18/97 97153 5219.300 17.69 9161 0.75 0.69 06:50 08:15 10:00 11:55 13:45 14:15 09/18/97 97153 01:45 01:50 06:55

12:00

14:35

10:35 12:30 14:20

10:30 12:20 14:05

13:45

15:10 16:55

16:30

17.91 08:15 09:45 11:45 13:45 15:30 16:15 09/30/97 97159 02:00 01:45

00:00

17:20

10:00

12:25

13:10

TRAIN TIMES DETERMINATIONS - 24 HR CLOCK

TRAIN REPORT

01:45

01:50

01:45

01:45

01:50

01:55

06:50

07:25

09:35

06:55

07:00

03H00M-LRM, COCHISE

07:15 00H20M-LRM, computer

14:15 09/19/97 97154 01:40

09/23/97 97155

14:45 09/25/97 97157

09/24/97 97156 01:45

14:30 09/26/97 97158 01:55 01:45

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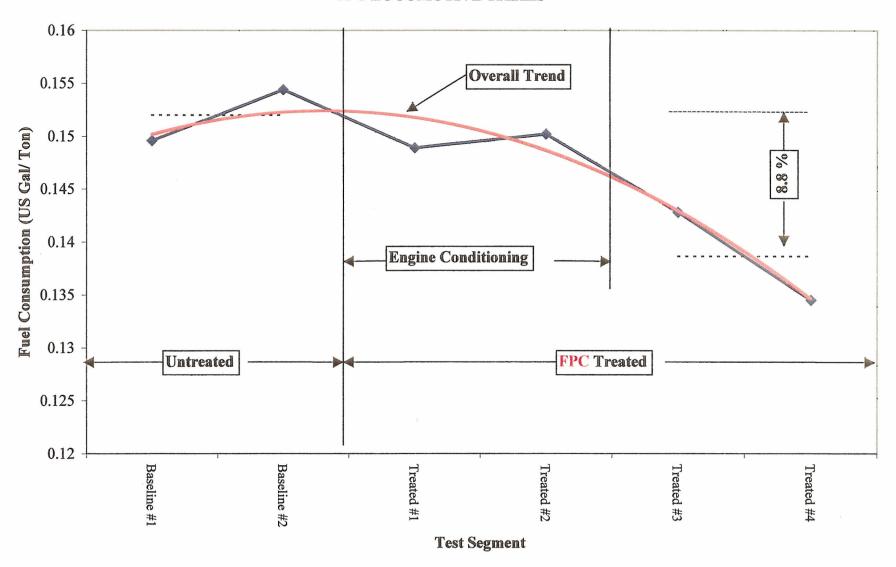
**New Mexico Operations** 

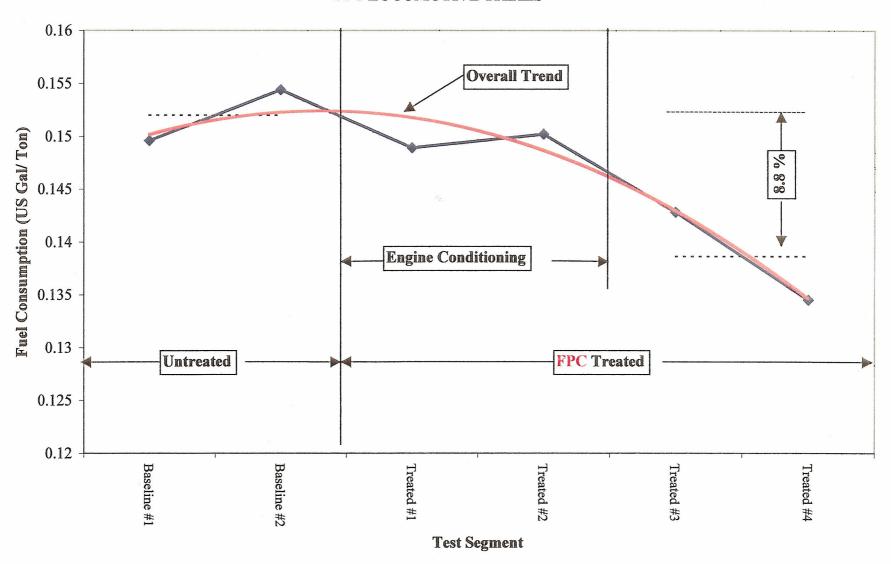
TRAIN LOG AND COAL QUALITY

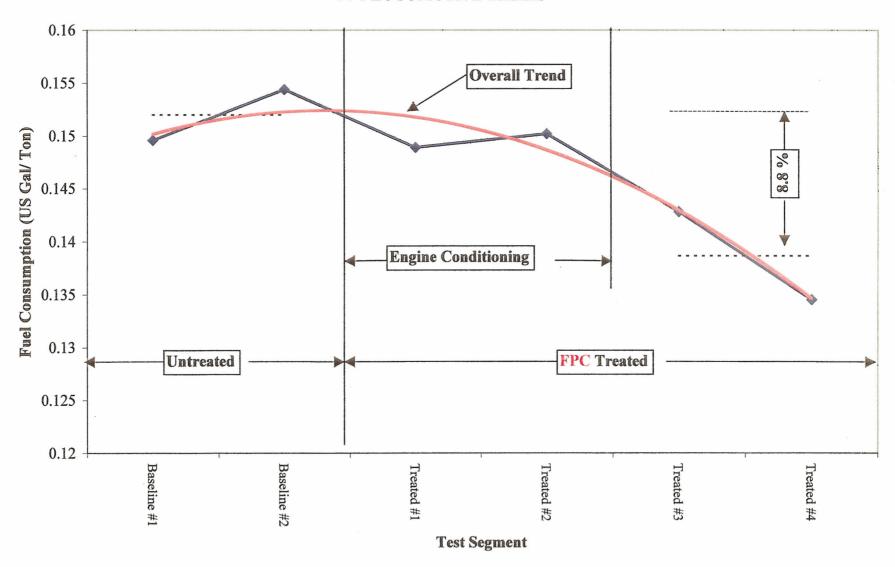
TRAIN TIMES DETERMINATIONS - 24 HR CLOCK

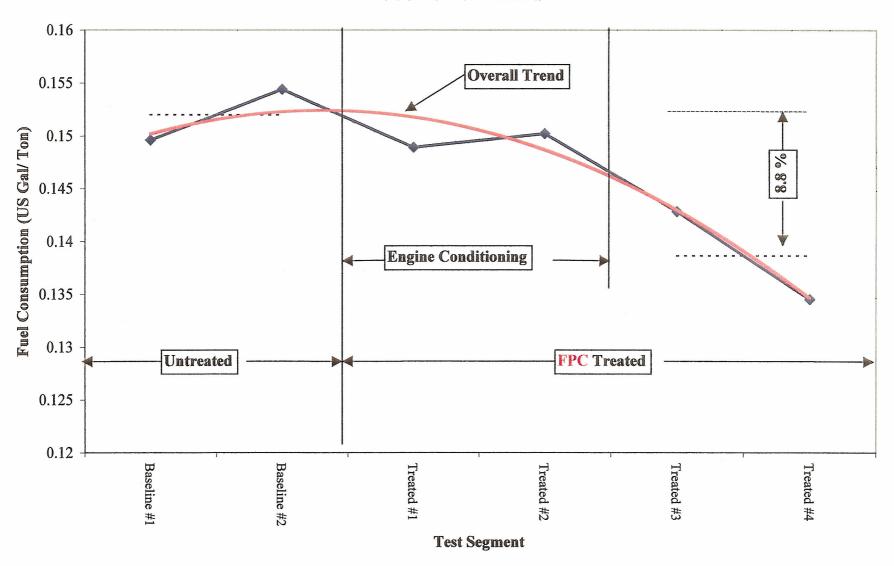
TRAIN REPORT

I HAIPE L		CUAL							P0000000-			· · · · · · · · · · · · · · · · · · ·	<b>D</b>	<b>b</b>	3					
									DEPART	ARR LIE	PHISHLO	ARR PEGE	FINISH	CREW	DATE	TRAN#	LDAD	UNLOAD	TOTAL	DELAY REPORT
DATE	TRAN#	# CARS	TONS	BTU	%MOISTURE	# SULF	%SUL#	HEA %	PEGS	LOAD OUT	LR MINE	DUMPER	DUMPER	OPF DUTY	1		TIME	<b>JAME</b>	CYCLE TIME	
10/02/97	97160	51	5219.800	9001	16.72	0.83	0.75	17.90	09:00	12:05	14:25	16:30	17:50	17:59	10/02/97	97160	02:20	01:20	08:50	04H30M-PEGS & LRM, CHOCHISE & TEPCO
10/03/97	97161	51	5217.950	9251	15.84	0.80	0.74	17.07	08:30	12:35	14:30	16:30	17:50	17:59	10/03/97	97161	01:55	01:20	09:20	04H00M-PEGS & LRM, TEPCO
10/07/97	97162	51	5218.375	8998	15.09	0.84	0.76	19.47	08:10	09:35	11:15	13:30	15:15	16:00	10/07/97	97162	01:40	01:45	07:05	00H15M-LRM, BNSF dispatch
10/08/97	97163	51	5217.250	9061	13.36	0.77	0.70	20.28	07:00	09:05	11:05	13:05	14:45	15:30	10/08/97	97163	02:00	01:40	07:45	00H35M-LRM, TEPCO
10/09/97	97164	51	5219.350	8833	15.18	0.72	0.64	20.43	07:20	15:55	17:35	19:35	21:20	21:35	10/09/97	97164	01:40	01:45	14:00	07H10M-LRM,COCHISE
10/10/97	97165	51	5218.600	9315	15.00	0.74	0.69	17.40	07:50	10:25	12:10	14:00	15:45	16:30	10/10/97	97165	01:45	01:45	07:55	01H55M-LRM, TEPCO
10/14/97	97166	· 51	5081.425	9012	15.40	0.85	0.77	18.86	08:45	13:25	16:05	18:00	19:45	20:15	10/14/97	97166	02:40	01:45	11:00	04H00M-LRM&PEGS, COCHISE.40MLRM,chute
10/15/97	97167	51	5220.300	9110	16.25	0.79	0.72	17.29	06:45	08:10	09:45	11:40	13:25	14:15	10/15/97	97167	01:35	01:45	06:40	
10/16/97	97168	51	5210.700	9247	15.96	0.77	0.71	16.84	07:00	08:35	10:30	12:20	14:05	14:50	10/16/97	97168	01:55	01:45	07:05	
10/17/97	97169	51	5215.275	9166	15.53	0.81	0.74	17.58	07:10	09:40	11:20	13:05	14:45	15:30	10/17/97	97169	01:40	01:40	07:35	00H50M- LRM, TEPCO
10/21/97	97170	51	5218.375	9049	15.85	0.83	0.75	18.22	08:50	10:55	12:45	14:10	16:00	17:00	10/21/97	97170	01:50	01:50	07:10	01H25M-LRM,COCHISE & BO off pass track
10/23/97	97171	51	5188.800	9320	15.99	0.77	0.72	16.07	06:45	09:30	11:35	13:30	15:10	15:45	10/23/97	97171	02:05	01:40	08:25	01H20M-LRM, COCHISE
10/24/97	97172	51	5132.775	9133	16.01	0.79	0.72	17.58	07:10	09:00	10:50	12:35	14:15	15:00	10/24/97	97172	01:50	01:40	07:05	
10/28/97	97173	51	5218.875	9139	16.23	0.79	0.72	17.17	07:35	09:15	11:15	13:35	15:15	16:00	10/28/97	97173	02:00	01:40	07:40	01H30M-LRM & PEGS, BNSF & TEPCO
10/30/97	97174	51	5218.900	9023	15.04	0.88	0.79	19.35	06:50	08:20	10:10	12:00	13:40	14:30	10/30/97	97174	01:50	01:40	06:50	
10/31/97	97175	51	5219.175	8947	14.79	0.80	0.72	20.82	06:55	08:20	10:30	12:30	14:10	15:00	10/31/97	97175	02:10	01:40	07:15	
11/03/97	97176	51	5218.025					W-16732 1 - 15-	08:20	09:45	11:50	13:40	15:25	16:10	11/03/97	97176	02:05	01:45	07:05	
11/04/97	97177	51													11/04/97	97177	00:00	00:00	00:00	
11/06/97	97178	51													11/06/97	97178	00:00	00:00	00:00	
11/07/97	97179	51									1			1	11/07/97	97179	00:00	00:00	00:00	









#### WESTERN FUELS ASSOCIATION, INC. NEW MEXICO OPERATIONS FPC-2 CATALYST TEST

#### Train Fuel Consumption

		Tons	(1)%	Gallons	Gallons/	
Date	Train #	Hauled	Variation	#2 Diesel	Ton Coal	Comments
08/01/97	97122	5213.050	0.03%			Full Fuel Tanks (no FPC-2)
08/02/97						
08/03/97						
08/04/97	97123	5213.775	0.04%			
08/05/97	97124	5214.075	0.05%			
08/06/97	97125	5212.550	0.02%			
08/07/97	97126	5211.700	0.00%			
08/08/97	97127	5211.475	0.00%			
08/09/97						
08/10/97						
08/11/97	97128	5211.675	0.00%			
08/12/97	97129	5212.150	0.01%			
08/13/97	97130	5212.350	0.02%			
08/14/97	97131	5213.100	0.03%			
08/15/97	97132	5213.750	0.04%	8581		Full Fuel Tanks (no FPC-2)
08/16/97		57339.650			0.1496521	Test Segment #1 Baseline
08/17/97	Ave.=	5212.695				-
08/18/97						
08/19/97	97133	5213.575	0.04%			
08/20/97	97134	5218.875	0.14%			4
08/21/97	97135	5219.400	0.15%			
08/22/97	97136	5219.900	0.16%			
08/23/97						
08/24/97						
08/25/97	97137	5219.550	0.15%			
08/26/97	97138	5216.725	0.10%			
08/27/97	97139	5220.750	0.18%			
08/28/97	97140	5220.675	0.18%			
08/29/97	97141	3689.475	n/a	7017		Full Fuel Tanks (no FPC-2)
08/30/97		45438.925			0.1544271	(2) Test Segment #2 Baseline
08/31/97	Ave.=	5218.681	(excluding 8/	29)		Note: 8/30/97 Replaced #5 & #9 power
Total		102778.575		15598		assemblies on WFA-1.

Baseline Average = 0.1517631

Notes: (1) % Variation vs. lowest "full" load in Baseline Data (5211.475).

- (2) 3.19% Variation between Segment #1 Gallons/Ton and Segment #2 Gallons/Ton.
- (3) The load on 8/29 was 6.05% more than 2/3 of the average load (assuming only two locomotives operated that day.

#### WesternFuelsTest.xls

		Tons	(1)%	Gallons	Gallons/	
Date	Train #	Hauled	Variation	#2 Diesel	Ton Coal	Comments
09/01/97						End Fred Tanta
09/01/97	97142	5219.375	0.15%			Full Fuel Tanks FPC-1 Mixed in Fuel
09/02/97	97142		0.15%			FPC-1 Mixed in Fuel
09/03/97	97143	5220.950 5320.425	2.09%			
09/04/97	97144	5320.425	2.10%			
09/03/97	9/143	3320.923	2.10%			
09/06/97						
09/07/97	97146	5321.350	2.11%			
09/08/97	97140	5321.350	2.11%			
09/09/97	97147	5219.300	0.15%			
09/10/97	97149	5219.300	0.13 %			
09/12/97	97150	5219.550	0.14%			
09/13/97	37130	3217.330	0.13 /6			
09/14/97						
09/15/97						
09/16/97	97151	5219.900	0.16%			
09/17/97	97152	5219.450	0.15%	8612		Full Fuel Tanks
		57821.275			0.1489417	Test Segment #1 Treated
	Ave.=	5256.480				3
09/18/97	97153	5219.300	0.15%			
09/19/97	97154	5218.975	0.14%			
09/20/97						
09/21/97			2000			
09/22/97				×		
09/23/97	97155	5218.725	0.14%			
09/24/97	97156	5215.200	0.07%			
09/25/97	97157	5321.175	2.10%			
09/26/97	97158	5321.800	2.12%			
09/27/97						
09/28/97						
09/29/97						
09/30/97	97159	5321.150	2.10%	5534		Full Fuel Tanks
		36836.325			0.15023214	Test Segment #2 Treated
	Ave.=	5262.332				
Total		94657.600		14146		Treated Average

#### Treated Average = 0.1494439

Per Cent Change vs. Baseline = 3.23%	Reduction in Fuel Consumption
Por Long Long ve Racolina — 4/49	A RADIETIAN IN KIIGI I ANGIIMMTIAN
TELLET CHARGE VA. DASCHIE - J.45/	neduction in raci Consumination

Notes:

(1) % Variation vs. lowest "full" load in Baseline Data (5211.475).

(2) 0.87% Variation between Segment #1 Gallons/Ton and Segment #2 Gallons/Ton.

08/97

#### **New Mexico Operations**

#### **Train Fuel Consumption**

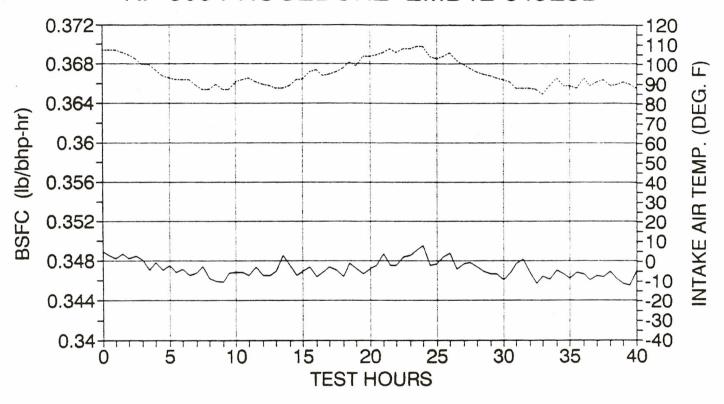
DATE	TRAIN#	TONS	FUEL	
08/01/97	97122	5213.050		Full Fuel Tanks
08/02/97				
08/03/97				
08/04/97	97123	5213.775		
08/05/97	97124	5214.075		
08/06/97	97125	5212.550		
08/07/97	97126	5211.700		
08/08/97	97127	5211.475		
08/09/97				7
08/10/97			_	
08/11/97	97128	5211.675		
08/12/97	97129	5212.150		
08/13/97	97130	5212.350		
08/14/97	97131	5213.100		
08/15/97	97132	5213.750	8581	Full Fuel Tanks
08/16/97				
08/17/97				
08/18/97				
08/19/97	97133	5213.575		
08/20/97	97134	5218.875		
08/21/97	97135	5219.400		
08/22/97	97136	5219.900		
08/23/97				
08/24/97				
08/25/97	97137	5219.550		
08/26/97	97138	5216.725		
08/27/97	97139	5220.750		,
08/28/97	97140	5220.675		
08/29/97	97141	3689.475	7017	Full Fuel Tanks
08/30/97				
08/31/97				
		102778.575	15598	

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Gallons of fuel to deliver 1 ton of coal:

0.1517631

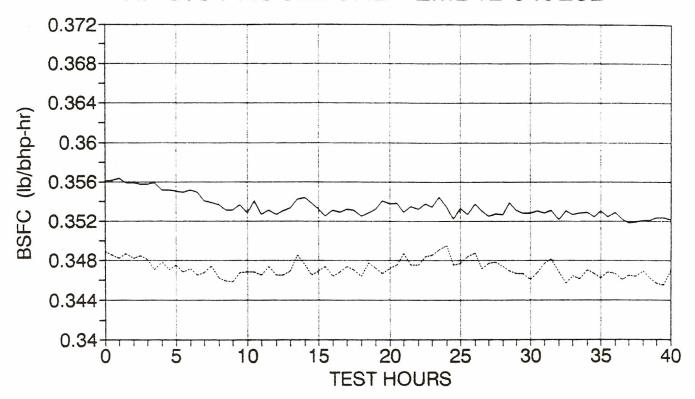
## 40-HOUR TEST ON FPC-1 FUEL CATALYST RP-503 PROCEDURE EMD12-645E3B



BSFC INTAKE AIR

FIGURE 3

## COMPARISON OF 40 HOUR TESTS RP-503 PROCEDURE - EMD12-645E3B



— BASELINE FUEL — W/FPC-1 CATALYST

FIGURE 4

